

G-Code Reference List

| G Code | Function |
|--------|---|
| G00 | Positioning at rapid travel; |
| G01 | Linear interpolation using a feed rate; |
| G02 | Circular interpolation clockwise; |
| G03 | Circular interpolation, counterclockwise; |
| G04 | Dwell |
| G17 | Select X-Y plane; |
| G18 | Select Z-X plane; |
| G19 | Select Z-Y plane; |
| G20 | Imperial units; |
| G21 | Metric units; |
| G27 | Reference return check; |
| G28 | Automatic return through reference point; |
| G29 | Move to a location through reference point; |
| G31 | Skip function; |
| G32 | Thread cutting operation on a Lathe; |
| G33 | Thread cutting operation on a Mill; |
| G40 | Cancel cutter compensation; |
| G41 | Cutter compensation left; |
| G42 | Cutter compensation right; |
| G43 | Tool length compensation; |
| G44 | Tool length compensation; |
| G50 | Set coordinate system (Mill); |
| G50 | Maximum RPM (Lathe); |
| G52 | Local coordinate system setting; |
| G53 | Machine coordinate system setting; |
| G54 | Set Datum; |
| G55 | Set Datum; |
| G56 | Set Datum; |
| G57 | Set Datum; |

| G Code | Function |
|--------|-------------------------------------|
| G58 | Set Datum; |
| G59 | Set Datum; |
| G70 | Finish cycle (Lathe); |
| G71 | Rough turning cycle (Lathe); |
| G72 | Rough facing cycle (Lathe); |
| G73 | Chip break drilling cycle; |
| G74 | Left hand tapping (Mill); |
| G74 | Face grooving cycle; |
| G75 | OD groove pecking cycle (Lathe); |
| G76 | Boring cycle (Mill); |
| G76 | Screw cutting cycle (Lathe); |
| G80 | Cancel cycles; |
| G81 | Drill cycle; |
| G82 | Drill cycle with dwell; |
| G83 | Peck drilling cycle; |
| G84 | Tapping cycle; |
| G85 | Bore in, bore out; |
| G86 | Bore in, rapid out; |
| G87 | Back boring cycle; |
| G90 | Absolute programming; |
| G91 | Incremental programming; |
| G92 | Reposition origin point (Mill); |
| G92 | Screw thread cutting cycle (Lathe); |
| G94 | Per minute feed; |
| G95 | Per revolution feed; |
| G96 | Constant surface speed (Lathe); |
| G97 | Constant surface speed cancel; |
| G98 | Feed per minute (Lathe); |
| G99 | Feed per revolution (Lathe); |

G Code Quick Guide

Wendy D Bircher

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

G Code Quick Guide:

The Journeyman's Guide to Cnc Machines Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook [Energy Research Abstracts](#) ,1993 [User's Guide to the National Electrical Code](#)® 2005 H. Brooke Stauffer,2005 Build a firm foundation in NEC basics with the 2005 Edition of User s Guide to the National Electrical Code NFPA s full color illustrated guide walks you through the 2005 Code explaining key principles such as the difference between GFPE and GFCI equipment With this text you ll understand the intent behind the most critical NEC requirements the way NEC chapters and articles work together and how the NEC is related to other electrical standards and building codes The User s Guide is the key to getting the right answers faster and more efficiently Written by H Brooke Stauffer of the National Electrical Contractors Association NECA this primer shows you how to find answers in today s NEC R significantly improving your productivity and effectiveness on the job User s Guide to the National Electrical Code R is the ideal starting point for electrical apprentices and a useful reference for experienced professionals Use it alongside your 2005 Code [Nuclear Science Abstracts](#) ,1974 **National Airspace Performance Reporting System** United States. Federal Aviation Administration,1986 *Documentation for Physical Therapist Practice: A Clinical Decision Making Approach* Jacqueline A. Osborne,2015-08-03 Documentation for Physical Therapist Practice A Clinical Decision Making Approach provides the framework for successful documentation It is synchronous with Medicare standards as well as the American Physical Therapy Association s recommendations for defensible documentation It identifies documentation basics which can be readily applied to a broad spectrum of documentation formats including paper based and electronic systems This key resource skillfully explains how to document the interpretation of examination findings so that the medical record accurately reflects the evidence In addition the results of consultation with legal experts who specialize in physical therapy claims denials will be shared to provide current meaningful documentation instruction [Solar Energy Update](#) ,1980 [ERDA Energy Research Abstracts](#) United States. Energy Research and Development Administration,1977 *Fossil Energy Update* ,1981 [CNC Milling in the Workshop](#) Marcus Bowman,2013-08-31 CNC control of milling machines is now available to even the smallest of workshops This allows designers to be more ambitious and machinists to be more confident of the production of parts and thereby greatly increase the potential of milling at home This new accessible guide takes a practical approach to software and techniques and explains how you can make full use of your CNC mill to

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to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level

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