# PROCESS SAFETY FUNDAMENTALS



#### We respect hazards.

- We improve our understanding of process safety hazards at our location and our roles in controlling there.
- We are vigilant about the potential impacts of uncontrolled process safety hazards.
- We shouse process safety hazards before starting a task.
- We bring forward process safety hazards to be included in activity risk assassments.



#### We apply procedures

- We use operating and maintenance procedures, even if we are familiar with the task.
- We discuss the key steps within a critical procedure before starting it.
- We pause before key steps and check readiness to progress.
- We stag, inform augustissism and assid workarounds if procedures are missing, unclear, unstalk, or cannot be followed.
- We take time to become familiar with, and practice, emergency procedures.



#### We sustain barriers

- We discuss the purpose of humbware and human barriers at our location.
- We evaluate how our tasks could impact process safety barriers.
- We speak up when barriers don't helt adequate.
- We perform our roles in maintaining barrier health and alert supervision to our concerns.
- We use an opproval process for operations with degraded turners.



#### We stay within operating limits

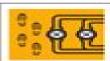
- We discuss and use the approved operating limits for our location.
- We escalate where we cannot work within operating limits.
- We alert supervision if an alarm response action is unclear at the time to respond is madequate.
- We sitnain formal approval before changing spensing limits.
- We confirm that potential for overpressure from temporary presuper sources has been addressed.



#### We maintain safe isolation

- We use rapidation plans for the specific task, based on upto-date information.
- . We raise isolation concerns before the task starts and
- challenge when initiation plans cannot be executed.

  We check for resolved presistant or process material liesters throughput or process material.
- We receive the integrity of subations regularly and stop to receivers when change could affect an isolation integrity.
- We confirm look rightness before, sturing, and after re-naturing equipment.



#### We walk the line

- We use up to date documentation le.g., Paping and Instrumentation Diagramsi that socurately reflect installed systems and equipment.
- the physically confirm the system is ready for the interded activity (a.g., valve positions, line up of relief devices, etc.)
- We alse't supervision to identified documentation and readiness issues before operation.



#### We control ignition sources

- Wile identify, etiminate, or control the full range of gotenhal sprittin sources during beak risk sourcements and during of preparation and executions.
- We minimize and challenge ignition sources even in "non-hazardous" areas.
- We eliminate ignition sources during breaking containment and start-up and shutdown operations.



#### We recognise change

- We took for and speak up about charge.
- We discuss changes and moles others to identify the need for management of change SHOCS.
- the review the MOC process for guidance on what triggers an MOC.
- Bit discuss and seek advice on change that occurs gradually over time.



#### We stop if the unexpected occurs

- We discuss the work plan and what signals would left us it is proceeding as expected.
- We pause and site questions when signals and conditions are not as expected.
- We stop and alert supervision if the activity is not proceeding as expected.



#### We watch for weak signals

- We proactively look for indicators or signals that support future problems.
- We speak up about potential lauves even if we are not sure they are important.
- tills personantly explore the causes of changing indicators of unusual situations.

For more information on Process Safety Fundamentals, please visit www.iogp.org/PSF

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#### **Table of Contents Fundamentals Of Process Safety**

- 1. Understanding the eBook Fundamentals Of Process Safety
  - The Rise of Digital Reading Fundamentals Of Process Safety
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Fundamentals Of Process Safety
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fundamentals Of Process Safety
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Fundamentals Of Process Safety
  - Personalized Recommendations
  - Fundamentals Of Process Safety User Reviews and Ratings

- Fundamentals Of Process Safety and Bestseller Lists
- 5. Accessing Fundamentals Of Process Safety Free and Paid eBooks
  - Fundamentals Of Process Safety Public Domain eBooks
  - Fundamentals Of Process Safety eBook Subscription Services
  - Fundamentals Of Process Safety Budget-Friendly Options
- 6. Navigating Fundamentals Of Process Safety eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - Fundamentals Of Process Safety Compatibility with Devices
  - Fundamentals Of Process Safety Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Fundamentals Of Process Safety
  - Highlighting and Note-Taking Fundamentals Of Process Safety
  - Interactive Elements Fundamentals Of Process Safety
- 8. Staying Engaged with Fundamentals Of Process Safety
  - o Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Fundamentals Of Process Safety
- 9. Balancing eBooks and Physical Books Fundamentals Of Process Safety
  - $\circ$  Benefits of a Digital Library
  - Creating a Diverse Reading Collection Fundamentals Of Process Safety
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Fundamentals Of Process Safety
  - Setting Reading Goals Fundamentals Of Process Safety
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fundamentals Of Process Safety
  - Fact-Checking eBook Content of Fundamentals Of Process Safety
  - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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