# FORKLIFT MAINTENANCE SCHEDULE

These basic forklift maintenance activities are recommeneded by OSHA, maintenance managers, and forklift manufacturers.

#### MONTHLY MAINTENANCE

- \* CHANGE THE OIL
- \* CLEAN THE AIR FILTER
- \* ADJUST IDLE SPEED AND IGNITION TIME (ENGINE TRUCKS)
- \* LUBRICATE THE CHASIS AND MAST COMPONENTS
- \* INSPECT THE LIFT AND TILIT CYLINDER
- \* INSPECT DRIVE BELT TENSION
- \* INSPECT SPARK PLUGS, DISTRIBUTOR POINT, CAP AND ROTOR (ENGINE TRUCKS)

#### QUARTERLY MAINTENANCE

- \* INSPECT PEDAL FREE PLAY AND HAND BRAKE
- \* INSPECT LIFT CHAIN TENSION, MAST OPERATION, CARRIEAGE ROLLERS, LIFT AND TILT CYLINDER OPERATION
- \* INSPECT HYDRAULIC OIL PUMP
- \* INSPECT DIFFERENTIAL AND TRANSMISSION OIL, FUEL FILTER, PCV VALVE, AND HOSE ON ENGINE POWERED TRUCKS
- \* CLEAN THE RADIATOR
- \* REPLACE THE FUEL FILER
- \* REPLACE HYDRAULIC FILTER
- \* DRAIN THE WATER SEPARATOR (DIESEL TRUCKS)
- \* ADJUST THE CLUTCH RELEASE (STANDARD SHIFT TRUCKS)
- ADJUST MASK SUPPORT, TILT CYLINDER PINS, AND CHASSIS LINKS

#### SEMI-ANNUAL MAINTENANCE

- \* INSPECT THE BRAKE BOOSTER OPERATION
- \* CHECK THE ENGINE BOLTS AND MANIFOLD NUTS
- \* REPLACE BRAKE FLUID
- \* REPLACE WHEEL BEARING GREASE AND ENGINE COOLANT
- \* REPLACE FUEL FILTER, FUEL STRAINER ELEMENT, AND WATER SEPARATOR ON DIESEL TRUCKS



# **Forklift Preventative Maintenance Schedule**

**L** Reisser

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