

POTENTIAL FAILURE MODE AND EFFECT ANALYSIS

Supplier :		Supplier Code :		Plant Location :		Design FMEA	
Item :	○ Sub-System	Component				Page : 81/83	File
Ref. :		Design / Process Responsibility :				FMEA Date (Orig.) :	File
QTY / Vehicle(s) :		Key Data :				GMN Sign :	File
						SPDC Sign :	File

Requirement	Potential Failure Mode	Potential Effect(s) of Failure	S	C	Potential Cause(s) / Mechanism(s) of Failure	Current Design / Process Controls Prevention	Current Design / Process Controls Detection	D	R	Recommended Action	Responsibility & Target Completion Date
Receipt of Raw material And Inspection	1.Wrong material supplied 2.Packaging Tear off	1.Delivery Failure 2.Moisture absorption by material	2	▲	1.Supplier error 2-Bags Tear off while loading & unloading	1.Check for specifications on Supplier TC as against material property data sheet. 2.Verify material as per incoming inspection standard & Sample.	Verification at receipt inspection & Visual inspection	7	25		
Storage of raw Material	1.Mixing of Material 2.Material contaminated / damage 3.FIFO System Failure	1.Part get reject 2.System failure	2	▲	1.Material stored at unsuitable location. 2.Location of material not identified.	Location of material identified as per FIFO	Material identification Tag or Material storage at defined location	7	25		
Pre Heating of Raw material	1.Less duration, 2.Less / Excess Temp.	Moulding defects (silver mark, etc.)	2	▲	Moisture in material	As per Pre-Dring Chart & Process monitoring sheet	Temp. Controller	6	25		
	1.Wrong mould loaded, 2 Clamping & Alignment not ok.	1.Wrong part produced. 2. Mould damage & material wastage.	2	▲	1.Mould identification not available. 2.Insufficient Marginover.	1.Name plate use in every mould 2. Skill matrix of marginover.	Visual	7	25		
	Moisture	Part get rejected & scrapped	2	▲	Over-ent, temp high, injection speed high, looking pressure less	1-Training to packers & skill matrix of packers. 2-Packing std. increased.	100% checking by operator	7	25		
	Air Bubbles	Part get rejected & scrapped	2	▲	Over-ent, temp high, injection speed high, looking pressure less	1-Training to packers & skill matrix of packers. 2-Packing std. increased.	100% checking by operator	7	25		
	Band	Part get rejected & scrapped	2	▲	1) Mis handling 2) Poor packing std.	1-Training to packers & skill matrix of packers. 2) Shrinkage not increased	100% checking by operator	7	25		

Fmea Manual 4th Edition Changes

RM Cervero



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skeleton, you will infer some habits and adaptations of this pterosaur. OBJECTIVES Reconstruct the skeleton of *S. crassirostris* ... Pterosaur Reconstruction.doc Data: Copy the chart on your own paper and turn in with questions and your fossil Table 1 Characteristics of *S. crassirostris* Wingspan (centimeters)? Jaw ... Using Mathematics in Fossil Reconstruction How would scientists predict the pterosaur's probable wingspan from these pieces? Data from similar pterosaurs found throughout the world were available from ... Early pterosaur reconstructions - Archosaur Musings Jul 6, 2009 — ... fossil (though the ones in the background look far more ... Mesozoic Vertebrates The Munich palaeo lab; Mike Taylor's site Mike's research ... Schematic skeletal reconstruction of the small Jurassic ... Pterosaurs are an extinct group of Mesozoic flying reptiles, whose fossil record extends from approximately 210 to 66 million years ago. They were integral ...