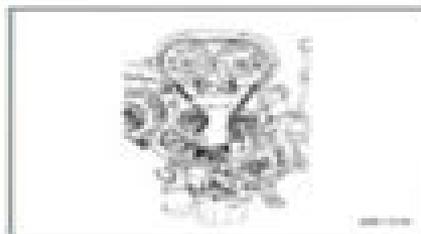
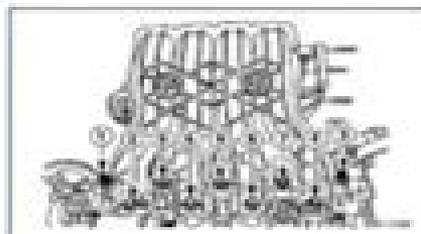


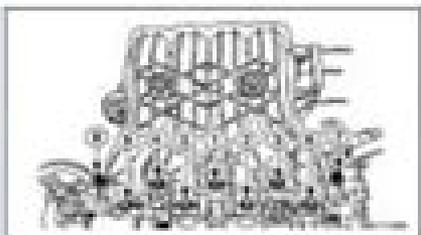
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12. Remove the alternator. Refer to Section 12, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the new gasket.
Tighten
Tighten the four nut bolts in the sequence shown.
2. Install the new intake manifold and gasket.
Tighten
Tighten the four nut bolts in the sequence shown and nuts to 22 ft-lbs (30 Nm).



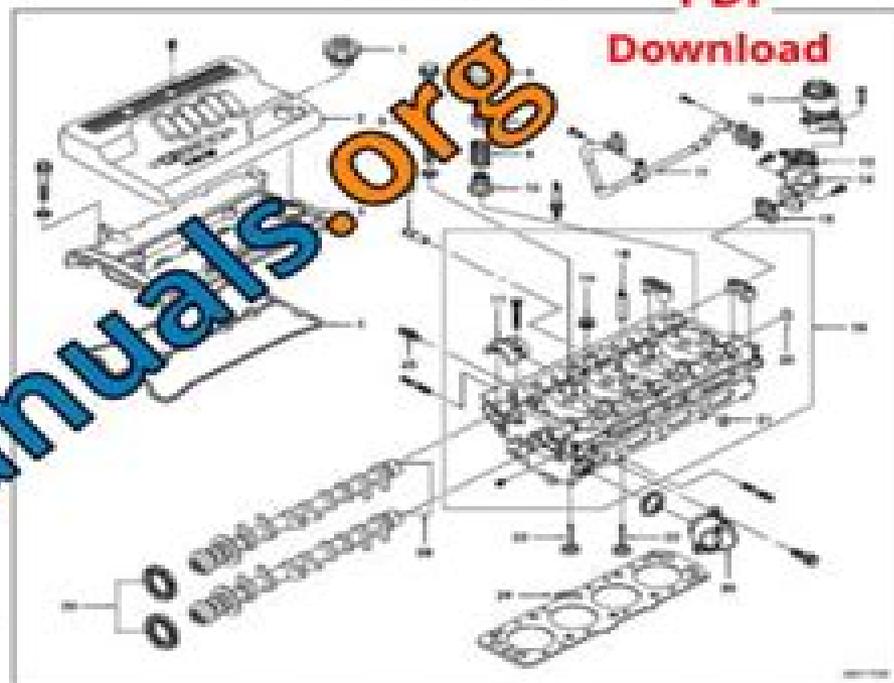
17. Install the engine cover.
Tighten
Tighten the four nut bolts in the sequence shown and nuts to 22 ft-lbs (30 Nm).
18. Install the exhaust gas recirculation (EGR) pipe.
19. Install the exhaust gas recirculation (EGR) valve bolts (3 form (30 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

PDF

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- | | |
|------------------------------|---------------------------------------|
| 1. Oil Filter Cap | 16. Cylinder Head |
| 2. Engine Cover | 17. Front Camshaft Cap |
| 3. Camshaft Cover | 18. Valve Guide |
| 4. Camshaft Cover Gasket | 19. Plug |
| 5. Camshaft Cover Bolt | 20. Pressure Plug |
| 6. Hydraulic Tappet Adjuster | 21. Oil Drain Cap |
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