

# FOUR-SPEED TRANSMISSION (MUNCIE)

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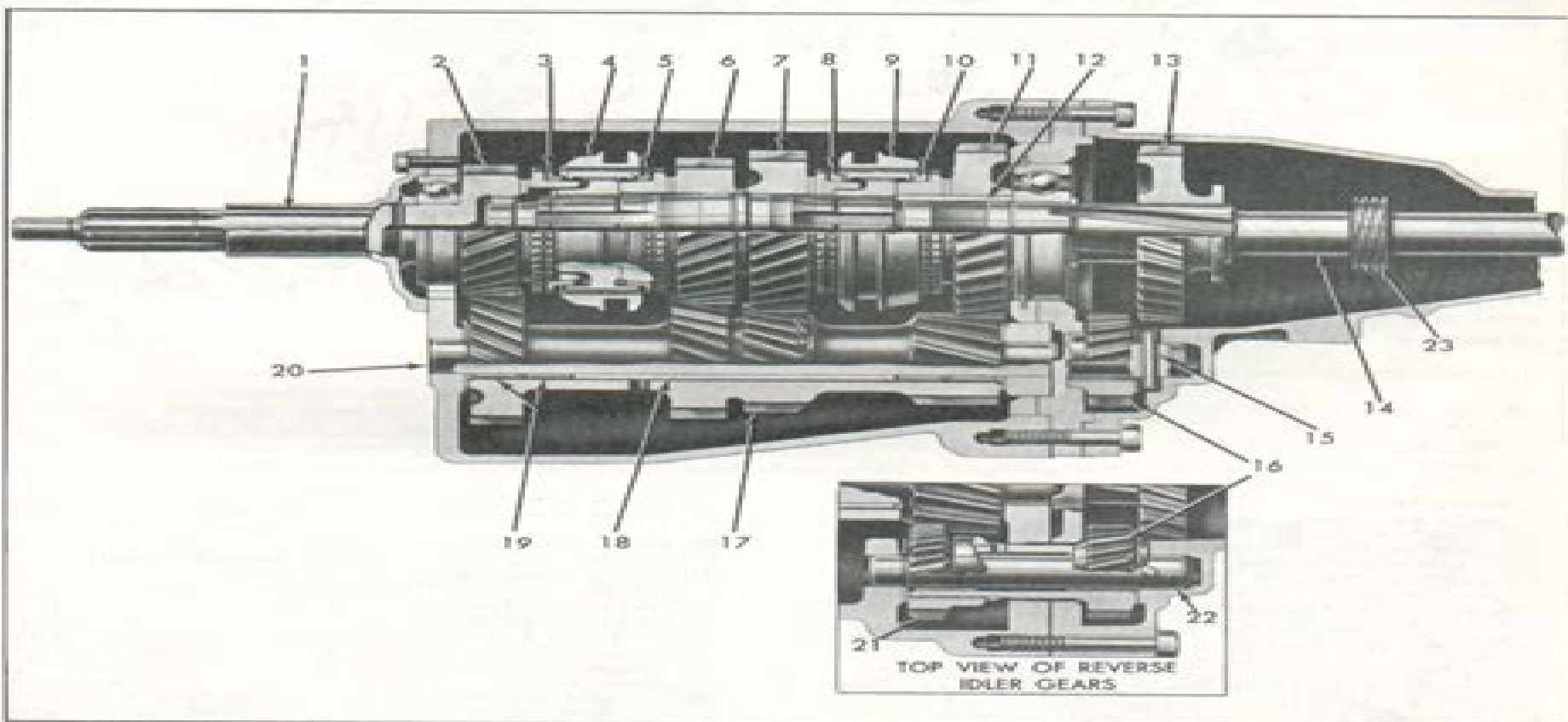


Fig. 1M—Four-Speed Transmission Cross Section (Close Ratio Shown)

- |   |   |                               |   |
|---|---|-------------------------------|---|
| 1. Bearing Retainer                       | 6. Third Speed Gear                       | 11. First Speed Gear          | 18. Countershaft Bearing Roller Spacer      |
| 2. Main Drive Gear                        | 7. Second Speed Gear                      | 12. First Speed Gear Sleeve   | 19. Countershaft Bearing Roller             |
| 3. Fourth Speed Synchronizing Ring        | 8. Second Speed Synchronizing Ring        | 13. Reverse Gear              | 20. Countershaft Reverse Idler Gear (Front) |
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|   |   | 16. Reverse Idler Gear (Rear) | 23. Speed Drive Gear                        |
|   |   | 17. Countergear               |   |

# Muncie Transmission Manual

**Jim Schild**



## **Muncie Transmission Manual:**

**Muncie 4-Speed Transmissions** Paul Cangialosi, 2014-10-15 The Muncie 4 speeds M20 M21 and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular The Muncie was the top high performance manual transmission GM offered in its muscle cars of the 60s and early 70s It was installed in the Camaro Chevelle Buick GS Pontiac GTO Olds Cutlass and many other classic cars Many owners want to retain the original transmission in their classic cars to maintain its value Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4 speeds that guides you through each crucial stage of the rebuild process Comprehensive ID information is provided so you can positively identify the cases shafts and related parts It discusses available models parts options and gearbox cases Most important it shows how to completely disassemble the gearbox identify wear and damage select the best parts and complete the rebuild It also explains how to choose the ideal gear ratio for a particular application Various high performance and racing setups are also shown including essential modifications gun drilling the shafts cutting down the gears to remove weight and achieving race specific clearances Muncie 4 speeds need rebuilding after many miles of service and extreme use In addition when a muscle car owner builds a high performance engine that far exceeds stock horsepower a stronger high performance transmission must be built to accommodate this torque and horsepower increase No other book goes into this much detail on the identification of the Muncie 4 speed available parts selection of gear ratios and the rebuild process

*How to Rebuild Corvette Rolling Chassis 1963-1982* George McNicholl, Second and third generation Corvettes may well be the stuff of some collectors dreams but if you're an owner or enthusiast who'd like to drive your dream car this guide to repairing and rebuilding will put you and your Vette on the road With step by step notes and photographs George McNicholl documents the complete rebuilding of four Corvettes 1965 and 1967 convertibles and 1969 and 1972 coupes putting the process within reach of any do it yourself mechanic McNicholl's focus is on rebuilding the second and third generation Corvette rolling chassis for daily use with clear and concise information on engines transmissions differentials frames front suspensions brakes wheels and fuel exhaust and cooling systems for models from 1963 to 1982

**Camaro Owner's Handbook** Ron Sessions, 1999 For over thirty years the Camaro has been one of the most popular sports coupes This essential guide for owners of the first and second generations of these ponycars those built from 1967 through 1981 includes step by step photo how to's that make it easy to complete over thirty repair maintenance restoration and upgrade projects in a single weekend or less

*GTO Data & ID Guide: 1964-1974* Peter C Sessler, 2018-02-15 When the Pontiac GTO debuted in the fall of 1963 few people could have predicted that the landscape of the performance car would be changed forever With the new GTO a genre of automobiles was born that combined image character and muscle 515 797 GTOs rolled off assembly lines from 1963 through 1974 it's undeniable just how influential these cars were What Pontiac couldn't have predicted was just how collectible the GTOs would be decades later Author Peter

Sessler dissects the GTO and presents critical data including engine and transmission codes rear axle identification exterior and interior colors options production numbers and VIN decoding If you re at a car show and someone asks you what the distributor number is on your GTO open this book and find the answer Correctly restoring a GTO is no easy matter With this book you take a giant step toward understanding just what components are needed to bring your old Goat back to life

Possessing this much data is a surefire way to become a GTO expert It even fits in your back pocket **Corvette, 1968-1982 : Parts Interchange Manual** Paul A. Herd, *Chevelle SS Restoration Guide, 1964-1972* Paul A. Herd, Get all the details exactly right on engines frames suspension exterior interior and more Includes all the vital numbers to assure authenticity including original parts numbers Don t settle for less Your Super Sport deserves the best Important features in this book include 350 photos and diagrams Collector Car News *Pontiac GTO Restoration Guide 1964-1972* Paul Zazarine,1995 **Corvette 1968-1982 Restoration Guide, 2nd Edition** Richard Prince,2011-08-01 A guide to restoring and maintaining third generation Corvettes offers comprehensive and photography enhanced coverage of the full range of the C3 s unique components from engines and drivetrains to chassis and interiors Original **Corvette Restoration Guide, 1968-1982** Richard Prince, If your third generation Corvette demands restoration you ve come to the right place This information packed reference outlines every part and sub assembly necessary for a factory original restoration to your coveted Corvette Filled with detailed schematics charts illustrations and photographs necessary to authentically restore every part system or component Find out what s correct before you begin your next restoration project **Moody's Manual of Railroads and Corporation Securities** ,1910 **How to Build a Killer Street Machine** Jefferson Bryant,2010

*Original Pontiac Firebird and Trans Am 1967-2002* Jim Schild, Following Ford and Chevrolet Pontiac entered the pony car market in 1967 and came up with one of the best and most successful muscle cars ever produced Though based on the Camaro chassis the Firebird offered unique features and high performance and over its nearly 40 years of production it continued to wow drivers as it does today This book details the Firebird s long and illustrious career With high quality detailed color photographs of some of the finer models both originals and faithful restorations the book is at once a unique history and a restoration guide to all four generations of the Firebird Pictures and text profile the correct parts finishes options and trim pieces for various models The book also covers the vehicle s wide variety of engine options along with all special editions and model variations from the Firebird s introduction in 1967 to the final model in 2002 *Camaro*

*Restoration Guide, 1967-1969* Jason Scott,1997 **The Street Rodder's Handbook** Frank Oddo,2003 A comprehensive guide to designing and building street rods customs and lead sleds Includes hundreds of photographs and practical tips plus safe working and design factors It covers all areas of the car including chassis suspension frame engine bodywork paint and drivetrain This guide also details how to choose a car and make critical planning decisions It shows how to properly equip a workshop and lists tool and parts suppliers **Chevrolet Corvette : Restoration Guide** Lindsay Porter,1996 This fully

illustrated restoration guide contains over 1000 detailed step by step photos featuring bodywork and frame interior and trim mechanicals and electrics The book also includes a year by year model history from 1953 to 1996 complete with advice on which models make better restoration projects and which models to watch out for Whether your interest is in simply driving and maintenance high performance modification or show winning restoration the Chevrolet Corvette Restoration Guide has information for all **Chevrolet SS Muscle Car Red Book** Peter C. Sessler,1991 A complete and accurate statistical guide to the extremely popular Super Sport Chevys 1967 72 Camaro SS and 1965 73 Chevelle SS and 1962 70 Impala SS Colors options serial numbers production totals specs and facts A vital fact book Similar to the popular Corvette Black Book

**How to Restore Your Pontiac GTO, 1964-1974** Donald Keefe,2012-07-13 With detailed step by step instructions accompanied by full color photos this book shows critical procedures to restore a GTO to factory like new condition

Collector's Originality Guide Chevrolet Camaro 1970-1981 Jim Schild,2008 In 1970 after three years of growth in the muscle car sector Chevrolet introduced its revamped Camaro And despite dire predictions of the imminent collapse of the pony car market the Camaro only became more and more popular How to Restore Your Camaro 1967-1969 Tony E. Huntimer,2010 Covers all major systems components Cover *Catalog of Pontiac GTO ID Numbers, 1964-74* Car & Parts Magazine,Cars and Parts Magazine Editors Staff,Cars & Parts Magazine,1993 Take the fear out of buying your next GTO with this comprehensive accurate and dependable ID guide to Pontiacs muscle powerhouse Reliable data on buying selling restoring appraising and owning a GTO plus information to assist in deciphering trim codes varifying VINs interpreting body body codes authenticating engine numbers and more Crammed with vital data Old Cars Weekly Sftbd 8x 10 3 4 121 pgs 77 b w ill 20 color pgs

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