

# GUIDE TO ESTIMATING

## ESTIMATED WORK TIMES

All operation times are listed in hours and tenths of an hour. A time listed as 3.5 indicates three and one half hours.

## ESTIMATED WORK TIME PREMISE

The estimated work times reported in this publication are to be used as a **GUIDE ONLY**. MOTOR recommends a review of the OE service information at the time of estimate preparation to confirm the OE manufacturer repair procedure(s). MOTOR assumes the repair facility is equipped with the necessary tools, equipment, and training to complete any given repair following published vehicle manufacturer repair procedures. Reported times include normal adjustment procedures within the range of motion permitted by the fastener(s) or component, to ensure proper fit of the individual new part being replaced. Reported times include tube/padded OEM caulking and seam sealer removal/application on bonded, riveted, and welded replacement panels. Sprayable seam sealer equipment requires preparation and adjustment before application and is **NOT INCLUDED** in ESTIMATED WORK TIME.

Estimated work times do not apply to vehicles with equipment other than that supplied by the vehicle manufacturer as standard or regular production options. If other equipment is used, the time may be adjusted to compensate for the variables. Removal and replacement of exchanged or used parts is not considered. If additional aligning or repair must be made, such factors should be considered when developing the estimate. Items not listed under the **INCLUDED/DOES NOT INCLUDE** heading for any given procedure have not been considered in the estimated work time development for that procedure, unless specified by a footnote. All included/not included items for labor procedures listed between pages G10 and G33 are for component R&R and R&I procedures unless otherwise indicated in operation heading.

Many OEMs recommend a pre-and post-repair diagnostic scan on all vehicles involved in a collision that could reveal pre-accident or accident-related damage. Due to the variety of vehicle manufacturer-approved scan tools, both OEM and aftermarket, as well as the variation from vehicle to vehicle and repair to repair, MOTOR is unable to develop a time that accounts for these different scenarios. Therefore, MOTOR recommends an on-the-spot evaluation to determine an appropriate estimated time to perform diagnostic scans for each repair. Please refer to OEM position statements and repair procedures for more information.

**OPERATION TIMES LISTED ARE BASED ON NEW UNDAMAGED PARTS INSTALLED ON NEW UNDAMAGED VEHICLES AS INDIVIDUAL OPERATIONS. TIME HAS NOT BEEN CONSIDERED FOR ALIGNMENT PULLS, DAMAGE-RELATED ACCESS TIME, DAMAGED, USED, REMANUFACTURED OR AFTERMARKET PARTS. SOME OPERATION TIMES ARE APPLICABLE AFTER BOLTED, ATTACHED OR RELATED PARTS HAVE BEEN REMOVED. REFER TO SPECIFIC FOOTNOTES ATTACHED TO OPERATION TIME LISTING.**

## ESTIMATED WORK TIME PREMISE - Continued

- Brackets & braces transfer
- Broken glass removal or clean up
- Brakes, bleed and adjust
- Caulk (non-OEM), sound insulate or paint inner areas
- Clean up or detailing of vehicle prior to delivery
- Computer control module D&R/relearn
- Conversion Vans (special components, equipment and trim)
- Cutting, pulling or pushing collision damaged parts for access
- Damaged or defective replacement parts
- Drain & refill fuel tank
- Drilling, modification or fabrication of mounting holes
- Fabricate templates, reinforcing inserts, sleeves or flanges
- Filling, plugging and finishing of unneeded holes in new parts
- Information label installation
- Maintenance costs of building or equipment
- Material costs
- Pinch weld clamp damage repair
- Refinishing
- Repair information retrieval/lookup
- Reset electronic memory functions after battery disconnect
- Rivet gun set-up or preparation
- Road test vehicle
- Rusted, frozen, broken or corrosion damaged components or fasteners
- Scaffolding/temporary support setup and removal
- Scan tool clear/reset electronic module
- Scan tool diagnostics
- Steering Angle Sensor recalibration
- Straighten or align used, reconditioned or non-OEM parts
- Structural damage diagnosis and vehicle set up time
- Structural foam removal or application
- Test for water leaks (except Windshield, Back Glass, and Stationary Glass)
- Test panel/spray caulk
- Testing/practice to duplicate OE caulking appearance
- Trial-Fit of a component to verify dimensional accuracy of adjoining parts
- Undercoating, tar or grease removal
- Unprimed bumpers, removal of mold-release agents
- Waste disposal fees (all types)
- Weld through primer
- Welded seam surface finishing finer than 150 grit sandpaper
- Welder set-up or preparation
- Wheel or hub cap locks R&I

## FRONT BUMPER ASSEMBLY - R&I ALL TYPES



## LABOR OPERATIONS

# Motors Auto Time Estimate Manual

**Michael Hoelscher**



## **Motors Auto Time Estimate Manual:**

**Manual for the Motor Supply Train** ,1918      Technical Manual United States. War Department,1964      **Highway Safety Program Manual: Motor vehicle registration** United States. National Highway Safety Bureau,1969  
*Automotive Engine Performance: Practice manual* Ken Layne,1993      *Federal Motor Vehicle Safety Standards and Regulations* United States. National Highway Traffic Safety Administration,1994      *Hearings, Reports and Prints of the Senate Committee on the Judiciary* United States. Congress. Senate. Committee on the Judiciary,1968      **Federal Motor Vehicle Safety Standards and Regulations** ,      Official Gazette of the United States Patent and Trademark Office ,1997  
"Indian Industries and Power," Incorporating "Indian Motor News" ... ,1913      Federal Motor Vehicle Safety Standards and Regulations, with Amendments and Interpretations United States. National Highway Traffic Safety Administration,1980  
Digital Overdrive: Automotive & Transportation Technology ,      Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1975      **Popular Mechanics** ,1945-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle      **Popular Science** ,1962-07 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better      *The Regulation of Motor Vehicle and Traffic Safety* Glenn C. Blomquist,2012-12-06 Decisions twenty years ago during the first generation of modern traffic safety policymaking were easier than today Afterall the mandate for specific mandatory motor vehicle safety standards was dermed rather clearly during legislative hearings Since the initial standards decisions have been based on the more general guidelines of practicality and avoiding unreasonable risks Now with more difficult decisions pending the demand for analysis is greater My purpose in writing this book is to promote second generation policymaking in traffic safety The dominant theme is that an individual net benefit approach is useful in the design evaluation and improvement of traffic safety policy Hopefully this book provides some guidance for today s tougher decisions Evaluative review of modern traffic safety policy especially automobile safety standards yields several results The technological approach the basis for the 1966 legislation is shown to produce mistakes Benefits are overestimated and endangerment of nonoccupants is ignored The risk homeostatic approach the devil s idea to some in the safety community is shown to be a limiting case of the more general individual net benefit approach Rationality and competency in travelers safety decisions are reviewed in a broad context Evidence beyond the realm of behavioral ix x The Regulation of Motor Vehicle and Traffic Safety psychology indicates considerable albeit imperfect competency in traffic safety decisions Conventional benefit cost analysis is critiqued Existing studies of passive restraints are shown to overestimate net benefits because travelers responses and costs are ignored      Energy Research

Abstracts ,1980-10      **Popular Science** ,1956-08 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better      Automotive Engine Repair Ivan D. Hinerman,1979      **Auto Motor Journal** ,1899      *Traffic Safety* ,1929 The magazine for promoting safer roadways

The book delves into Motors Auto Time Estimate Manual. Motors Auto Time Estimate Manual is a crucial topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Motors Auto Time Estimate Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
    - Chapter 1: Introduction to Motors Auto Time Estimate Manual
    - Chapter 2: Essential Elements of Motors Auto Time Estimate Manual
    - Chapter 3: Motors Auto Time Estimate Manual in Everyday Life
    - Chapter 4: Motors Auto Time Estimate Manual in Specific Contexts
    - Chapter 5: Conclusion
  2. In chapter 1, the author will provide an overview of Motors Auto Time Estimate Manual. The first chapter will explore what Motors Auto Time Estimate Manual is, why Motors Auto Time Estimate Manual is vital, and how to effectively learn about Motors Auto Time Estimate Manual.
  3. In chapter 2, this book will delve into the foundational concepts of Motors Auto Time Estimate Manual. This chapter will elucidate the essential principles that must be understood to grasp Motors Auto Time Estimate Manual in its entirety.
  4. In chapter 3, this book will examine the practical applications of Motors Auto Time Estimate Manual in daily life. The third chapter will showcase real-world examples of how Motors Auto Time Estimate Manual can be effectively utilized in everyday scenarios.
  5. In chapter 4, the author will scrutinize the relevance of Motors Auto Time Estimate Manual in specific contexts. The fourth chapter will explore how Motors Auto Time Estimate Manual is applied in specialized fields, such as education, business, and technology.
  6. In chapter 5, this book will draw a conclusion about Motors Auto Time Estimate Manual. This chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Motors Auto Time Estimate Manual.

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