

FIAT IVECO EUROCARGO TECTOR 170E22

MOTOR TIPO	Nº CILINDROS	DIÁMETRO	CARRERA	CILINDRADA	LUX DE VALVULAS (Admisión)	LUX DE VALVULAS (Escape)
F4AEO681	6	102,0 mm.	120,0 mm.	5690 cm3	(F) 0,20 - 0,30 mm.	(F) 0,45 - 0,55 mm.

TAPA DE CILINDROS - VALVULAS

Diámetro de los alojamientos para guías en tapa:
Entrante o penetración de válvulas en relación a superficie de tapa:
admisión
escape
Diámetro de los asentamientos para casquillos del árbol de levas en tapa:
Nº 1 - 7
Nº 2 - 3 - 4 - 5 - 6
Diámetro de vástago de válvula
Huelgo entre vástago de válvula y guía
Angulación de la válvula:
admisión
escape

medidas en mm.

7,042 - 7,062

0,59 - 1,11

0,96 - 1,48

59,232 - 59,248

54,069 - 54,139

8,970 - 8,999

0,052 - 0,062

60° ± 0,25°

45° ± 0,25°

ASIENTOS DE VALVULAS

Diámetro de alojamiento en tapa para asentamientos de válvulas
Diámetro exterior de los asentamientos de válvulas
Inclinación de los asentamientos de válvulas sobre la tapa :
admisión
escape
Interferencia de montaje entre asiento y tapa

medidas en mm.

34,837 - 34,863

34,917 - 34,931

60°

45°

0,054 - 0,094

RESORTE DE VALVULA

Altura del resorte de válvula libre
Altura del resorte bajo una carga de 34,00 ± 1,00 mkg.
Altura del resorte bajo una carga de 74,00 ± 3,90 mkg.

medidas en mm.

47,75

35,33

25,20

ARBOL DE LEVAS

Diámetro de muñequillas de apoyo del árbol de levas
Diámetro interior de los casquillos del árbol de levas
Luz de aceite entre casquillos y muñequillas de apoyo
Alzada (66) de excéntricas - Alzada de levas:
admisión
escape

medidas en mm.

53,995 - 54,045

54,083 - 54,147

0,038 - 0,162

6,045

7,582

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APRIETE DE TAPA DE CILINDROS

Para el montaje siempre comprobar que las superficies de unión de la tapa de cilindros y del block estén limpias.

Los tornillos de ajuste de tapa de cilindros son:

14 tornillos cortos: 12 x 1,75 x 130 (ver Figura 1)

12 tornillos largos: 12 x 1,75 x 150 (ver Figura 1)

Realizar el apriete en el orden que muestra la Figura 1 y en 3 etapas:

1ª Etapa: Preserie:

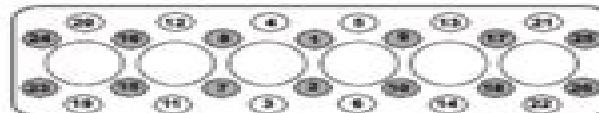
Tornillos cortos: 3,0 ± 4,0 mkg.

Tornillos largos: 5,0 ± 6,0 mkg.

2ª Etapa: Apriete angular: Todos los tornillos: 90° ± 5°

3ª Etapa: Apriete angular: Todos los tornillos: 90° ± 5°

Figura 1



● Tornillos cortos

○ Tornillos largos

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Redacción económica ,2002

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