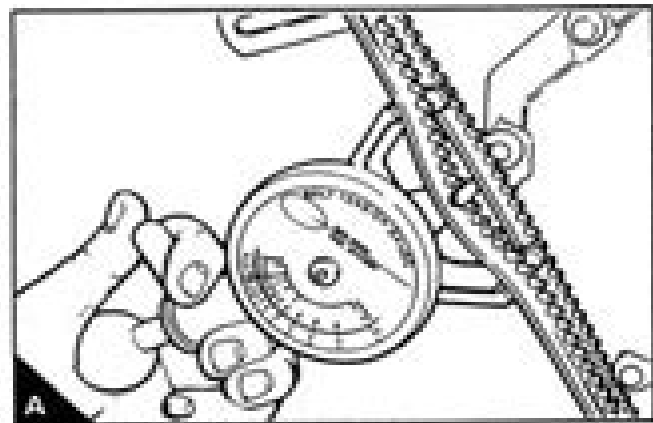


## Drive belts

### To check

23A-01

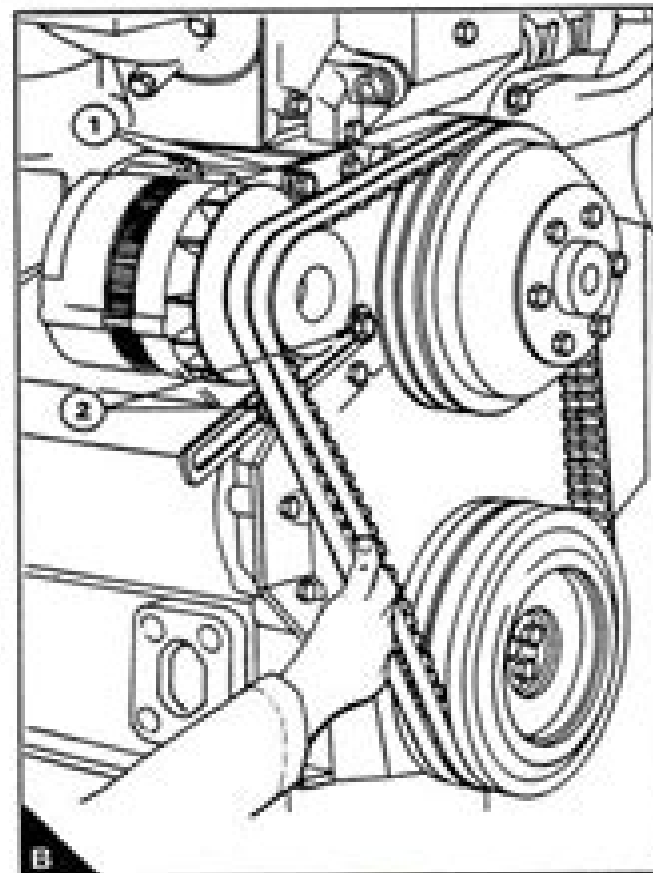
- 1 Check the belt(s) for wear and damage and renew the belt(s), if necessary. If twin belts are fitted, they should both be renewed.
- 2 Check the belt tension. If twin belts are fitted, check/adjust the tension on the tighter belt. To ensure maximum belt life, it is recommended that a belt tensioner gauge is used. Fit the gauge (A) at the centre of the longest free length and check the tension. If a "Bunroughs" gauge is used, the correct tension is 355 N (80 lbf) 36 kgf. If the tension is equal to or less than 220 N (50 lbf) 22 kgf, adjust it to 355 N (80 lbf) 36 kgf, operation 23A-02. If no gauge is available, press down the belt with the thumb at the centre of the longest free length and check the deflection (B). With moderate thumb pressure, 45 N (10 lbf) 4.5 kgf, the correct belt deflection is 10 mm (3/8 in).



### To adjust tension

23A-02

- 1 Loosen the pivot fasteners (B1) of the alternator and the fasteners of the adjustment link (B2).
- 2 Change the position of the alternator to give the correct tension. Tighten the adjustment link fasteners and then the pivot fasteners. If there are two pivot fasteners, tighten the front fastener and then the rear fastener.
- 3 Check the belt tension again to ensure that it is still correct.



### To remove and to fit

23A-03

Where twin belts are fitted, they are supplied as a set and must be renewed as a set.

- 1 Loosen the pivot fasteners (B1) of the alternator and the adjustment link fasteners (B2).
- 2 Release all of the tension from the belt(s) and remove the belt(s).
- 3 Fit the new belt(s) and adjust the tension, operation 23A-02. The belt tension must be checked again after the first 1000 km (600 miles) or 20 hours of operation.

# Manual Motor Phaser

**Julia Schneider**



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