

# Crosshead Bearing Dismantling

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4. Mount a lifting eye bolt on each side of the bearing cap and on the piston rod.

5. Loosen and remove the screws which secure the telescopic pipe to the band.

Remove one screw from the telescopic stuffing box housing and mount the special tool for suspending the telescopic pipe.

6. Turn the crosshead to TDC.

Hook the ends of the chains to the lifting eye bolts in the piston rod.

Suspend the telescopic pipe, using the tool. See Procedure 900-1.2.

Turn the crosshead downward and the piston rod will remain suspended from the test chains.

Remove the distance pipe from the band for the telescopic pipe.

## With piston removed

7. Turn to BDC.

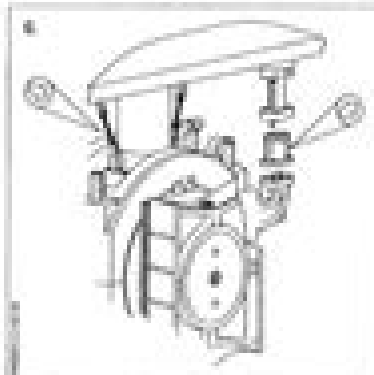
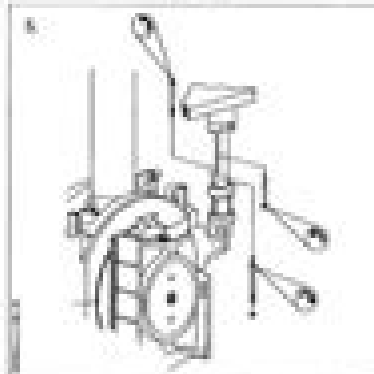
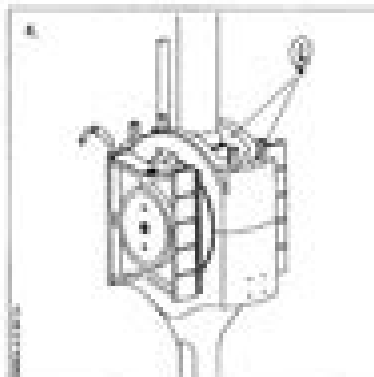
8. Place the spacer rings around the nuts and screw the hydraulic jacks on to the studs.

Loosen the crosshead bearing cap nuts. For operation of the hydraulic jacks, see Procedure 913-1.

Remove the hydraulic jacks and the spacer rings and unscrew the nuts.

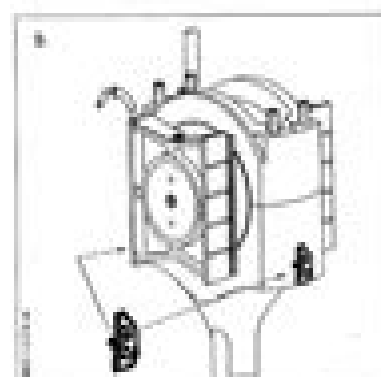
### Caution!

When a piston is dismantled, never turn the engine without first dismantling the telescopic pipe from the crosshead.



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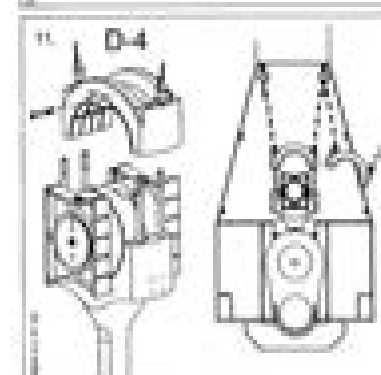
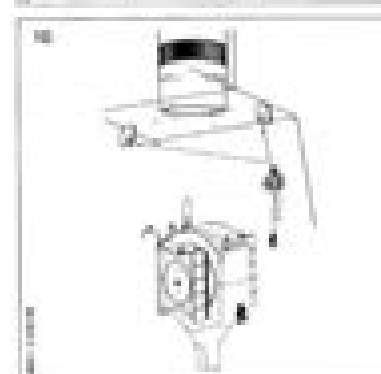
9. Mount the lifting attachments on the head of the connecting rod.

10. Suspend two ladders from the lifting brackets in the afterwarping direction.

11. Mount two eye bolts in the top of the crosshead bearing cap.

Hook the ladders on to the eye bolts in the crosshead bearing cap and remove the cap from the engine. Check the upper part of the journal.

Dismount the bolts between Pinot plate and crosshead bearing cap.



# Manual Man B W

**Leopold Putzel**



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