

FRAME

GENERAL

This section has a description and the service procedures for the parts of the frame. These parts include the frame, counterweight assembly, overhead guard, hydraulic tank, access panels, and label positions. (See FIGURE 1.) The procedure for removing the traction motor is also described in this section.

DESCRIPTION

The frame is a single weldment. The frame has mounts for the counterweight, overhead guard, tilt cylinders, steering axle, and drive axle assembly. The hydraulic tank is a plastic tank mounted in the right side of the frame on all of the XL series of lift trucks except the E3.50-5.50XL (E70-120XL, E70-120XL₃) series. On the E3.50-5.50XL (E70-120XL, E70-120XL₃) models, the hydraulic tank is part of the lift truck frame and is a welded steel unit. The lift trucks must have a hood over the battery, or a covered battery if a hood is not installed. The floor plates can be removed for access to the hydraulic systems. A panel in the bottom of the battery compartment can be removed for access to the traction

motor and the hydraulic pump motor. On the E3.50-5.50XL (E70-120XL, E70-120XL₃) models, this panel also gives access to the power steering pump motor. The SCR (silicon controlled rectifier) electronic controller and contactors are in the counterweight. A panel in the counterweight can be removed for access to the SCR controller and contactors.

The frames for the lift trucks are similar in design, but are different sizes for each XL series. The J1.25-1.75XL (E25-35XL) models with pneumatic tires have fenders welded to the frame because of the wider drive tires.

The E2.00-3.00XL (E40-60XL) lift trucks have frames made in four different configurations. The lift truck with the long [842 mm (33.1 in) battery compartment] frame has a larger battery compartment than the lift truck with the short [695 mm (27.4 in) battery compartment] frame. Some lift trucks have additional counterweight metal added to the frame in front of the steering axle because of differences in some battery weights. The remainder of the frame parts are the same.

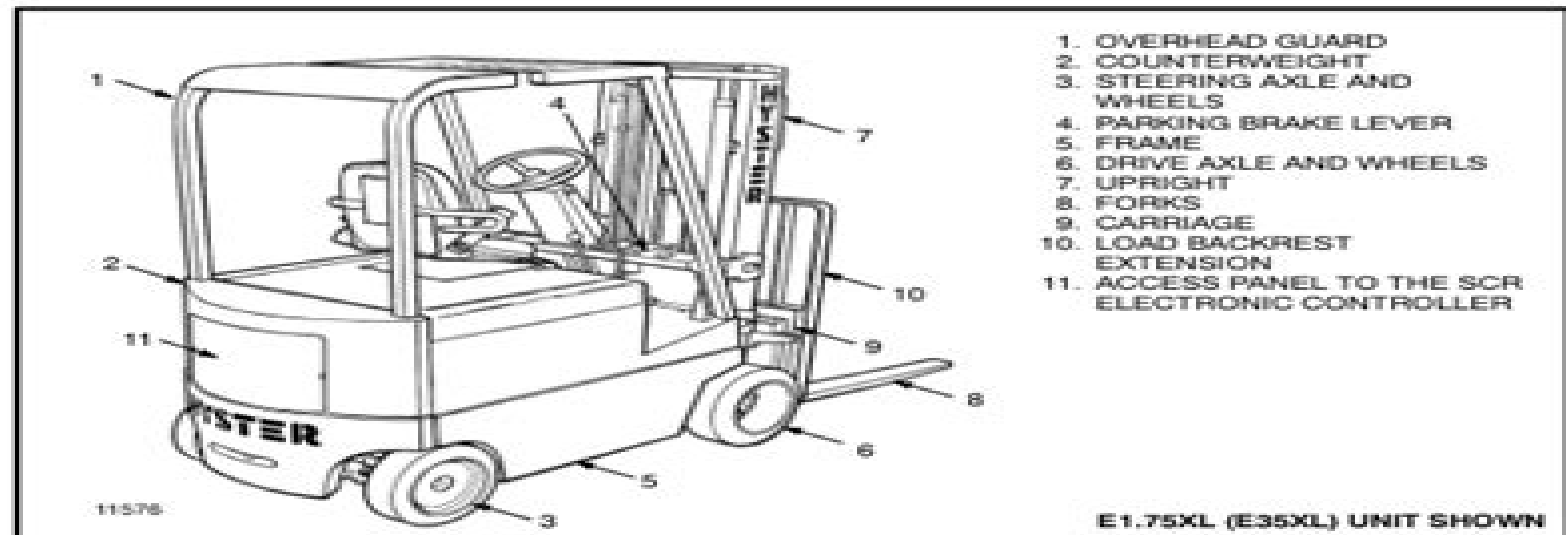


FIGURE 1. PARTS OF THE LIFT TRUCK

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1. Understanding the eBook Hyster E40xl Manual
 - The Rise of Digital Reading Hyster E40xl Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hyster E40xl Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hyster E40xl Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hyster E40xl Manual
 - Personalized Recommendations
 - Hyster E40xl Manual User Reviews and Ratings

- Hyster E40xl Manual and Bestseller Lists
- 5. Accessing Hyster E40xl Manual Free and Paid eBooks
 - Hyster E40xl Manual Public Domain eBooks
 - Hyster E40xl Manual eBook Subscription Services
 - Hyster E40xl Manual Budget-Friendly Options
- 6. Navigating Hyster E40xl Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hyster E40xl Manual Compatibility with Devices
 - Hyster E40xl Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hyster E40xl Manual
 - Highlighting and Note-Taking Hyster E40xl Manual
 - Interactive Elements Hyster E40xl Manual
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 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hyster E40xl Manual
- 9. Balancing eBooks and Physical Books Hyster E40xl Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hyster E40xl Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hyster E40xl Manual
 - Setting Reading Goals Hyster E40xl Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hyster E40xl Manual
 - Fact-Checking eBook Content of Hyster E40xl Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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