

LDV G10 Workshop Manual 2014-2024

Engine block and cylinders



- | | |
|---------------------------|------------------------------------|
| 1 Cylinder block assembly | 9 Bearing shells of connecting rod |
| 2 Crankshaft | 10 Piston |
| 3 Main bearing shell | 11 Piston pin |
| 4 Main bearing | 12 Snap ring, piston pin |
| 5 Thrust washer | 13 Piston rings |
| 6 Signal wheel | 14 Piston cooling nozzle |
| 7 Connecting rods | 15 Engine oil dipstick |
| 8 Connecting rod bolt | 16 Oil pan |

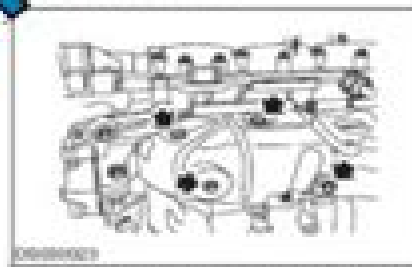
Inspection of cylinder head (after removal)

Remove:

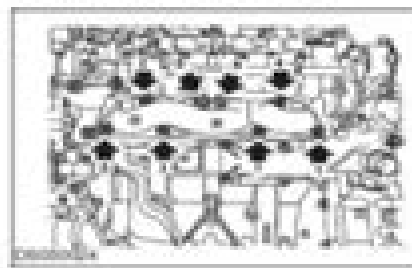
- 1 Remove the 2 nuts used for fixing the intake manifold to the cylinder head. Remove the intake manifold.



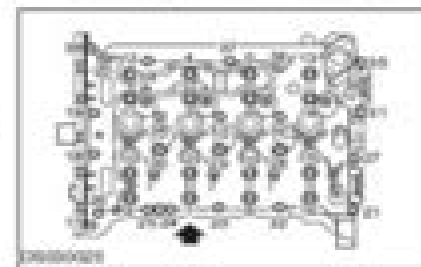
- 2 Remove the 4 bolts used for fixing the exhaust manifold to the exhaust pipe, and then remove the exhaust manifold.



- 3 Remove and discard the 2 nuts used for fixing the exhaust manifold to the engine. Remove the exhaust manifold. Discard the gasket.



- 4 Remove the auxiliary water pump from the auxiliary water pump bracket.
- 5 Remove the spark plug from the cylinder head.
- 6 Remove the camshaft cover from the cylinder head.
- 7 Evenly loosen the camshaft cover.
- 8 Tighten the camshaft cover in the sequence shown for fixing the camshaft cover to the cylinder head. Check the torque.



- 9 Using a micrometer gauge, check the end play of camshaft (refer to Specifications).



- 10 If the end play is outside 0.07-0.12mm, replace with a new camshaft and check the end play again. If the end play is still outside the specified range, further replace the cylinder head and camshaft cover assembly.

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Table of Contents G10 Engine Workshop Manual

1. Understanding the eBook G10 Engine Workshop Manual
 - The Rise of Digital Reading G10 Engine Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying G10 Engine Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an G10 Engine Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from G10 Engine Workshop Manual
 - Personalized Recommendations
 - G10 Engine Workshop Manual User Reviews and Ratings
 - G10 Engine Workshop Manual and Bestseller Lists
5. Accessing G10 Engine Workshop Manual Free and Paid eBooks

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 - G10 Engine Workshop Manual Budget-Friendly Options
6. Navigating G10 Engine Workshop Manual eBook Formats
- ePub, PDF, MOBI, and More
 - G10 Engine Workshop Manual Compatibility with Devices
 - G10 Engine Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of G10 Engine Workshop Manual
 - Highlighting and Note-Taking G10 Engine Workshop Manual
 - Interactive Elements G10 Engine Workshop Manual
8. Staying Engaged with G10 Engine Workshop Manual
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers G10 Engine Workshop Manual
9. Balancing eBooks and Physical Books G10 Engine Workshop Manual
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection G10 Engine Workshop Manual
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine G10 Engine Workshop Manual
- Setting Reading Goals G10 Engine Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of G10 Engine Workshop Manual
- Fact-Checking eBook Content of G10 Engine Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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