



11.41 Push pin holes in the piston (pinwards), which indicate the piston's position



11.42 Using a feeler gauge to measure the piston pin clearance



11.43 Locate the new cylinder head gasket over the dowel correctly

fit of the new face as the old one. Measure the required gasket, and proceed to para graph 10.

11 If the head has been machined, or if new pistons have been fitted, it is likely that a head gasket of different thickness to the original will be needed. Special attention is made on the faces of the machined piston protrusion above the cylinder head gasket surface the protrusion must fit within the range specified at the start of this Chapter.

12 To measure the piston protrusion, insert a dial test indicator (DTI) in the top face cylinder head gasket mating face of the cylinder block, and use the gauge on the gasket mating face (see illustration).

13 Test the gauge probe above the 1st cylinder piston, and turn the graduated scale to read with the piston resting 150% the maximum height, measure and record the maximum piston protrusion at 150%.

14 Repeat the measurement for the remaining pistons, and record the results.

15 If the measurements differ from piston to piston, take the highest figure, and use this to determine the thickness of the head gasket required (see the Specifications at the start of this Chapter).

Preparation for refitting

16 The mating faces of the cylinder head and cylinder block must be perfectly clean before refitting the head. Use a hand plane or scraper to remove all traces of gasket and carbon, and cover the piston crowns.

Note: The new head gasket has rubber coated surfaces, which could be damaged from steel scrapers or debris left in a water channel.

17 Test pistons (and other) ensuring the piston crowns, on the left aluminium alloy, is easily damaged.

18 Make sure that the carbon is not allowed

to enter the oil and water passages - this is particularly important for the lubrication system, as carbon could block the oil supply to the engine's components. Using adhesive tape with scraper, scrub the water, oil and fuel holes in the cylinder block.

19 To prevent carbon entering the gas passages the pistons and bowls, allow a 10% grease in the gas. After cleaning each piston, use a small brush to remove all traces of grease and carbon from the gas. Then wipe away the remainder with a clean rag (clean at the pistons in the spare kit).

20 Check the mating surfaces of the cylinder block and the cylinder head for holes, deep scratches and other damage, refer to the notes in paragraph 10. If signs of this may be removed carefully with a file, but if necessary, machining may be the only alternative to correct.

21 If a surface of the cylinder head gasket surface is damaged, use a straight edge to check it for distortion. Refer to para 2, of the Chapter 7 procedure.

22 Ensure that the cylinder head bolt holes in the intermediate are clean and free of oil. Springs in both cavity of oil in the bolt holes. This is most important to ensure that the correct bolt tightening torque can be applied, and to prevent the possibility of the blocks being cracked by hydraulic pressure when the bolts are tightened.

Refitting

23 Wipe over the timing oil with a 500-6000 rpm brush. This will remove any oil of carbon residue surface on the cylinder head is refitted.

24 To guide the cylinder head into position, screw the long studs into the end cylinder head bolt locations on the marked side of the cylinder block. As an alternative to the studs, use old cylinder head bolts with their heads cut off, and screw in the ends to enable the bolts to be unscrewed.

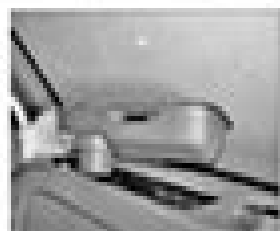
25 Ensure that the cylinder head mounting flanges are in place in the cylinder block, then fit the new cylinder head gasket over the dowels (see illustration). The gasket can only be fitted one way, with the bolt to determine the gasket thickness at the front (see illustration 11.43). Then use to avoid damaging the gasket's rubber coating.



11.44 Remove the wiring



11.45 ... and disconnect the wiring connector from the opposite lighter



11.46 Lift out the storage tray from the top of the block



11.47 Insert the four bolts (pinwards) securing the head to the mounting bracket in the block



11.48a Remove the retaining clip and screw the head into the block and the conditioned edge flange from the mounting bracket



11.48b ... then remove the bracket

26 Working through the storage tray (specify only the four bolts securing the brackets and mounting bracket in the face (see illustration).

27 Remove the retaining clip and screw the head into the block and the conditioned edge flange from the mounting bracket. Then remove the bracket (see illustration).

28 Disconnect the wiring connector from the power point.

29 Lift off the two covers and remove the face upper retaining bolts (see illustration).

30 Under the air ducts securing the face (most support) remove the the bottom face (see illustration).

31 Remove the retaining clip and remove the bracket covers from the face on both sides (see illustration).

32 Using a small screwdriver, remove the

both covers from the face on both sides (see illustration).



11.49a Lift off the two covers

33 Under the face outer mounting bolts from the face on both sides (see illustration).



11.49b ... and remove the face upper retaining bolts



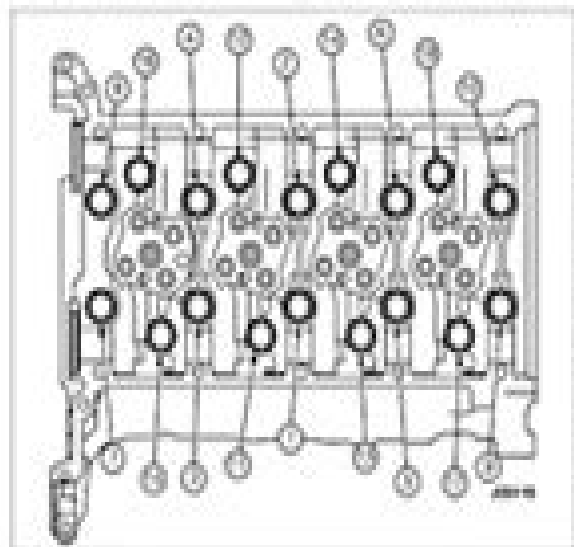
11.50 Under the air ducts (pinwards) securing the face to the mounting bracket in the headwork



11.51 Remove the retaining clip and remove the bracket covers from the face on both sides



11.52 Using a small screwdriver, remove the bolt covers from the face on both sides



11.41 Tightening sequence for the cylinder head bolts

Ford Transit Mk6 Service Manual

John Harold Haynes, Andrew K. Legg



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