

TORQUE SPECIFICATIONS

All readings in ft. lbs.

Year	Engine Displacement Liters	Engine VIN	Cylinder Head Bolts	Main Bearing Bolts	Rod Bearing Bolts	Crankshaft Damper Bolts	Flywheel Bolts	Manifold		Spark Plugs	Oil Pan Drain Plug
								Intake	Exhaust		
2001	2.0	B	①	②	③	80-87	83	13	12	11	18
	3.0	1	④	⑤	⑥	⑦	59	⑧	15	11	NA
2002	2.0	B	①	②	③	80-87	83	13	12	11	18
	3.0	1	④	⑤	⑥	⑦	59	⑧	15	11	NA
2003	2.0	B	①	②	③	80-87	83	13	12	11	18
	3.0	1	④	⑤	⑥	⑦	59	⑧	15	11	NA
2004	2.0	B	①	②	③	85	83	13	12	11	18
	3.0	1	④	⑤	⑥	⑦	59	⑧	15	11	NA
2005	2.3	Z	⑨	NA	NA	⑩	⑪	13	NA	11	21
	3.0	1	④	⑤	⑥	⑦	59	⑧	15	11	NA

NA: Information not available

- ① Step 1: 15 ft. lbs. (20 Nm).
Step 2: 30 ft. lbs. (40 Nm).
Step 3: Plus an additional 90 degrees.

- ② Step 1: 18 ft. lbs.
Step 2: +60 degrees

- ③ Step 1: 26 ft. lbs.
Step 2: +90 degrees

- ④ Step 1: 30 ft. lbs. (40 Nm).
Step 2: Tighten the bolts 90 degrees.
Step 3: Loosen the bolts one full turn.
Step 4: 30 ft. lbs. (40 Nm).
Step 5: Tighten the bolts 90 degrees.
Step 6: Tighten the bolts 90 degrees.

- ⑤ Step 1: Fasteners 1-8: 18 ft. lbs.
Step 2: Fasteners 9-19: 30 ft. lbs.
Step 3: Fasteners 1-16: +90 degrees
Step 4: fasteners 17-22: 18 ft. lbs.

- ⑥ Step 1: 17 ft. lbs.
Step 2: 32 ft. lbs.

- ⑦ Step 1: 89 ft. lbs.
Step 2: Loosen 1 full turn
Step 3: 37 ft. lbs.
Step 4: 66 ft. lbs.

- ⑧ 69 inch lbs.

- ⑨ Step 1: 44 inch lbs.
Step 2: 11 ft. lbs.
Step 3: 33 ft. lbs.
Step 4: +90 degrees
Step 5: Plus 90 degrees

- ⑩ Step 2: 74 ft. lbs.
Step 2: plus 90 degrees

- ⑪ Step 1: 37 ft. lbs.
Step 2: 50 ft. lbs.
Step 3: 63 ft. lbs.

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P.A. Sturtevant Company



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Encyclopedia of Energy: Gl-Ma ,2004

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