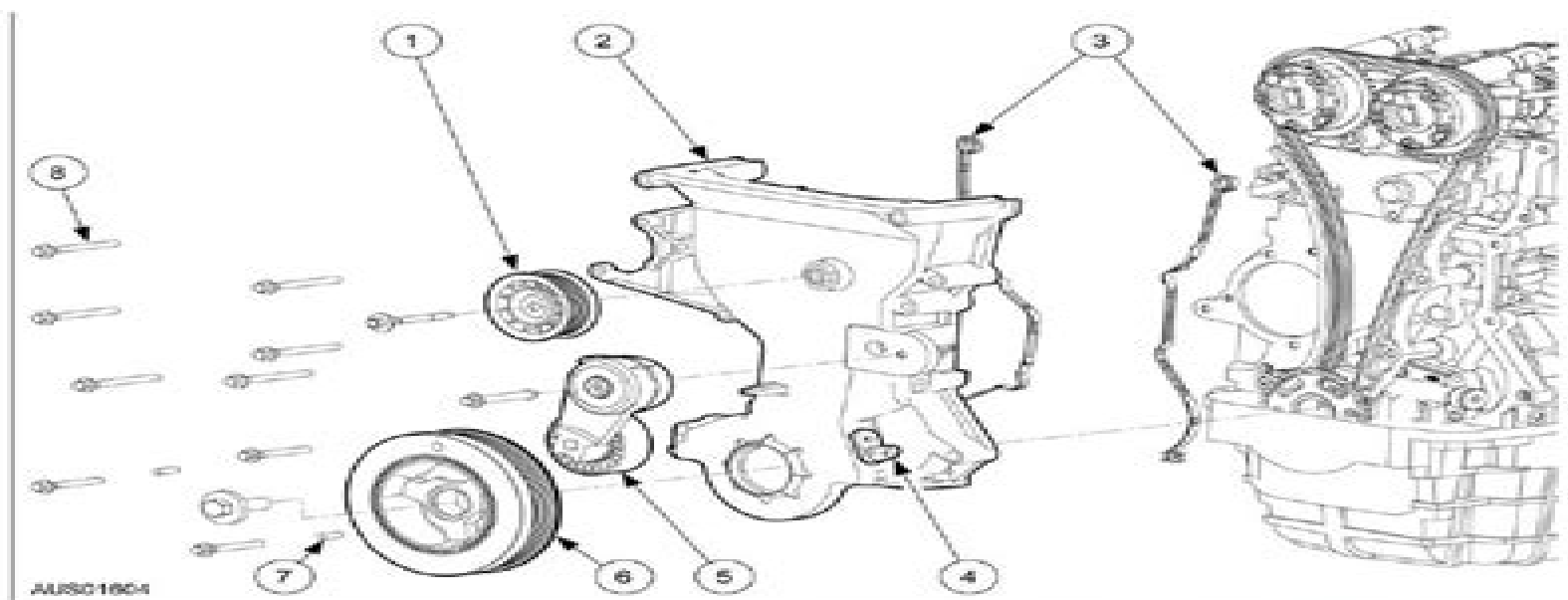


**IN-VEHICLE REPAIR (Continued)****Front Cover**

Item	Description
1	Idle pulley
2	Front cover
3	Gasket front cover
4	Crankshaft sensor
5	Drive belt tensioner assembly
6	Crankshaft vibration damper
7	Dowel front cover location
8	Bolt - Front cover

**Removal**

1. Disconnect the battery.
2. Remove the radiator cooling fan assembly. Refer to Section 303-03A.
3. Remove the radiator.
4. Remove the valve cover.
5. Remove the front-end accessory drive components (except A/C compressor), alternator bracket and power steering pump.
6. Remove the water pump.
7. Remove the crankshaft vibration damper.
8. Disconnect the crankshaft sensor wiring connector.

9. Remove the two bolts and hollow dowels locating cover to block.
10. Remove the four oil pan to cover bolts.
11. Remove all the cover to cylinder block bolts.
12. Remove the Front cover.
13. Raise cover before moving forward to avoid damage to oil pan seal.

**Inspection**

1. Remove any sealant from the oil pan to block/front cover joints and the front cover to cylinder head/rocker cover joints.

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**Ford Motor Company**



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