

Table 1: Tolerances for linear dimensions

| Tolerance class | Range of nominal sizes, L , in mm | | | | | | | | | | |
|-----------------|-------------------------------------|-------------------|--------------------|----------------------|------------------------|------------------------|------------------------|-------------------------|--------------------------|--------------------------|-------------|
| | 2 to 30 | Over 30 up to 120 | Over 120 up to 400 | Over 400 up to 1 000 | Over 1 000 up to 2 000 | Over 2 000 up to 4 000 | Over 4 000 up to 6 000 | Over 6 000 up to 12 000 | Over 12 000 up to 16 000 | Over 16 000 up to 20 000 | Over 20 000 |
| | Tolerances, t , in mm | | | | | | | | | | |
| A | ± 1 | ± 1 | ± 1 | ± 2 | ± 3 | ± 4 | ± 5 | ± 6 | ± 7 | ± 8 | ± 9 |
| B | | ± 2 | ± 2 | ± 3 | ± 4 | ± 6 | ± 8 | ± 10 | ± 12 | ± 14 | ± 16 |
| C | | ± 3 | ± 4 | ± 6 | ± 8 | ± 11 | ± 14 | ± 18 | ± 21 | ± 24 | ± 27 |
| D | | ± 4 | ± 7 | ± 9 | ± 12 | ± 16 | ± 21 | ± 27 | ± 32 | ± 36 | ± 40 |

4.2 Tolerances for angular dimensions

The length of the shorter angle leg shall be used to determine, on the basis of table 2, which tolerances are to apply. The length of the leg may also be assumed to extend to a specified reference point. In this case, the reference point concerned shall be indicated on the drawing.

See table 2 for the relevant tolerances.

Figures 1 to 5 show examples of how the shorter angle leg, L , is to be represented.

4.3 Straightness, flatness and parallelism tolerances

The straightness, flatness and parallelism tolerances as specified in the table 3 apply both for the overall dimensions of a weldment, a welding assembly, or a welded structure, and also for sections for which the dimensions are indicated.

Other tolerances of form and position (e.g. coaxiality and symmetry tolerances) have not been specified. If such tolerances are required for functional reasons, they shall be indicated on the drawings, as specified in prEN ISO 1101.

5 Indications on drawings

The designation of the selected tolerance class as specified in tables 1 and 2 (e.g. EN ISO 13920-B) or its combination with a tolerance class as specified in table 3 (e.g. EN ISO 13920-BE), shall be entered in the appropriate area on the drawing.

Table 2: Tolerances for angular dimensions

| Tolerance class | Range of nominal sizes, L , in mm (length or shorter leg) | | |
|-----------------|--|----------------------|---------------|
| | Up to 400 | Over 400 up to 1 000 | Over 1 000 |
| | Tolerances, $\Delta\alpha$, (in degrees and minutes) | | |
| A | ± 20 | ± 15 | ± 10 |
| B | ± 45 | ± 30 | ± 20 |
| C | $\pm 1^\circ$ | ± 45 | ± 30 |
| D | $\pm 1^\circ 30'$ | $\pm 1^\circ 15'$ | $\pm 1^\circ$ |
| | Calculated and rounded tolerances, t , in mm/m ¹⁾ | | |
| A | ± 6 | $\pm 4,5$ | ± 3 |
| B | ± 13 | ± 9 | ± 6 |
| C | ± 18 | ± 13 | ± 9 |
| D | ± 26 | ± 22 | ± 18 |

¹⁾ The value indicated in mm/m corresponds to the tangent value of the general tolerance. It is to be multiplied by the length, in m, of the shorter leg.

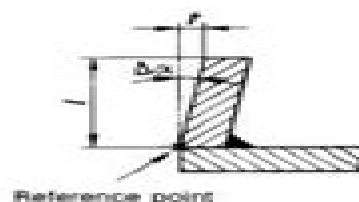


Figure 1

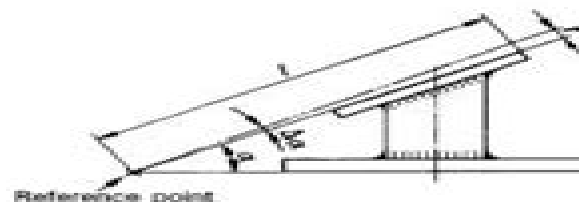


Figure 2

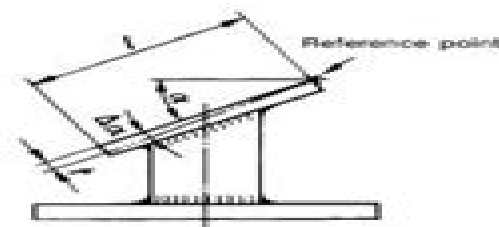


Figure 3

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Table of Contents En 13920 Class C

1. Understanding the eBook En 13920 Class C
 - The Rise of Digital Reading En 13920 Class C
 - Advantages of eBooks Over Traditional Books
2. Identifying En 13920 Class C
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an En 13920 Class C
 - User-Friendly Interface
4. Exploring eBook Recommendations from En 13920 Class C
 - Personalized Recommendations
 - En 13920 Class C User Reviews and Ratings
 - En 13920 Class C and Bestseller Lists

5. Accessing En 13920 Class C Free and Paid eBooks
 - En 13920 Class C Public Domain eBooks
 - En 13920 Class C eBook Subscription Services
 - En 13920 Class C Budget-Friendly Options
6. Navigating En 13920 Class C eBook Formats
 - ePub, PDF, MOBI, and More
 - En 13920 Class C Compatibility with Devices
 - En 13920 Class C Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of En 13920 Class C
 - Highlighting and Note-Taking En 13920 Class C
 - Interactive Elements En 13920 Class C
8. Staying Engaged with En 13920 Class C
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers En 13920 Class C
9. Balancing eBooks and Physical Books En 13920 Class C
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection En 13920 Class C
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine En 13920 Class C
 - Setting Reading Goals En 13920 Class C
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of En 13920 Class C
 - Fact-Checking eBook Content of En 13920 Class C
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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