

SWIVEL BRACKET DISASSEMBLY

- 1. Remove locknut and lock washer (Figure 6), then lift along bracket assembly from vertical bracket.
- 2. Remove tube mount (Figure 6) and pull vertical tube out of vertical bracket.



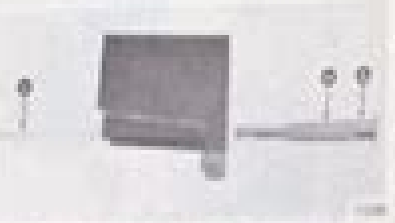
1 - Clamp Bracket Assembly
2 - Tube Mount
3 - Lock Washer
4 - Lock Nut

Figure 4. Clamp Bracket Removal



1 - Tube Mount
2 - Swivel Tube
3 - Swivel Bracket Mount
4 - Swivel Bracket

Figure 5. Swivel Tube Removal

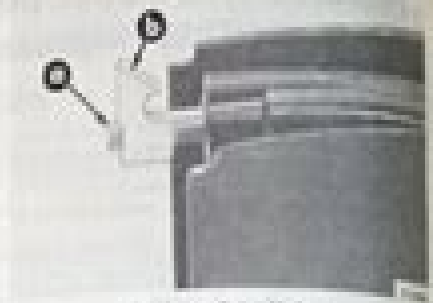


1 - Swivel Bracket
2 - Spring
3 - Vertical Bracket

Figure 6. Swivel Bracket Removal

Push down on the release button and pull up on release handle. Then move shaft to the side and pull back (Figure 7) out of vertical bracket.

Remove the release button with spring (Figure 8) from vertical bracket.



1 - Release Button
2 - Release Button Bracket

Figure 7. Release Button Installation

SWIVEL BRACKET REASSEMBLY

- 1. Insert shaft of the release button with spring into place in vertical bracket. Then bottom end button align with pin.
- 2. Slide release back up onto shaft of the release button and secure in place at end of shaft, as shown in Figure 7.
- 3. Place vertical tube into vertical bracket (Figure 8).
- 4. Thread tube mount (Figure 6) onto vertical tube and tighten mount until snug.
- 5. Reinstall clamp bracket assembly in vertical bracket (Figure 4).



1 - Swivel Tube
2 - Installing Tube Mount into Slot
3 - Tube Mount

Figure 8. Installing Swivel Tube



Vertical Shaft and Upper Shaft (RC Model)

VERTICAL SHAFT REMOVAL

- 1. Disassemble control housing, following control housing assembly (see "Index").
- 2. Disassemble motor upper from inside of control housing.
- 3. Remove motor assembly completely from shaft, following motor removal ("Index").
- 4. Insert 2 set screws (Figure 1) and slide lower bearing cap and ball bearing off vertical shaft.
- NOTE: If shaft is locked and lower bearing cannot be set up, use a file to remove scale.



1 - Set Screw (2 Req'd)
2 - Lower Bearing Retainer
3 - Vertical Shaft
4 - Ball Bearing

Figure 1. Lower Bearing Retainer Removal

- 1. Pull vertical shaft (Figure 2) out of upper shaft. Remove upper ball bearing from shaft.



1 - Upper Ball Bearing
2 - Vertical Shaft
3 - Upper Housing
4 - Front Gear Cap (to be removed from shaft)

Figure 2. Vertical Shaft Removal

- 1. Slide vertical bracket and shaft along onto vertical shaft.
- 2. Position control housing to vertical shaft so the control handle will be placed in desired direction - vertically toward lower end or 90° angle to front (parallel to the handle). Slide motor to shaft with front cover. Thread motor into gears on shaft.
- 3. Reinstall motor wires in control housing following wiring diagram (see "Index").
- 4. Properly secure motor and disconnect control housing according to instructions in control housing manual ("Index").

1 - Control Housing Assembly
2 - Ball
3 - Ball Mount
4 - Control

Figure 3. Installing Clamp Bracket Assembly

NOTE: Place gear on top of vertical shaft and control shaft are not assembly and then be secured together.

UPPER SHAFT REMOVAL

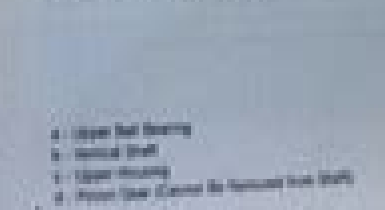
- 1. Use a rubber mallet to tap lower bearing cap out of bottom of upper shaft, as shown in Figure 3.
- 2. Remove clamping handle and pull upper shaft from vertical housing.



1 - Lower Bearing Cap
2 - Clamping Handle
3 - Rubber Mallet
4 - Upper Shaft

Figure 3. Lower Bearing Cap Removal

- 1. Insert 2 set screws, which secure control housing (Figure 4) to shaft, and slide bearing off shaft.
- 2. Remove upper bearing cap (if present) from shaft by tapping off with rubber mallet.



1 - Upper Ball Bearing
2 - Vertical Shaft
3 - Upper Housing
4 - Front Gear Cap (to be removed from shaft)

Figure 4. Vertical Shaft Removal

Mercury Thruster Manual

H Kauffman



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