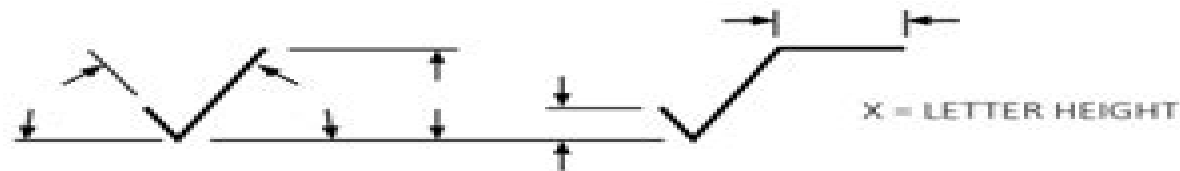


ISO SURFACE FINISH SYMBOLS AND CALLOUTS



REMOVAL OF MATERIAL

SURFACE MAY BE PRODUCED
BY ANY METHOD



MATERIAL REMOVAL
REQUIRED



MATERIAL REMOVAL
PROHIBITED



MAXIMUM WAVINESS HEIGHT

ROUGHNESS AVERAGE VALUES

MACHINING ALLOWANCE



EXAMPLE

63
32

.002-4
⊥ .05

BASIC SURFACE TEXTURE SYMBOL



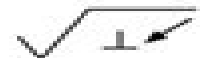
MAXIMUM WAVINESS SPACING
RATING (C). SPECIFY IN INCHES OR
MILLIMETERS, HORIZONTAL BAR
ADDED TO BASIC SYMBOL



ROUGHNESS AVERAGE VALUES (A).
SPECIFY IN MICROINCHES,
MICROMETERS, OR ROUGHNESS
GRADE NUMBERS



LAY SYMBOL (E)



MAXIMUM AND MINIMUM ROUGHNESS
AVERAGE VALUES (A), SPECIFY IN
MICROINCHES, MICROMETERS, OR
ROUGHNESS GRADE NUMBERS.



ROUGHNESS SAMPLING LENGTH
OR CUTOFF RATING (D). WHEN NO
VALUE IS SHOWN USE .03 INCH (0.8
MILLIMETERS).



MAXIMUM WAVINESS HEIGHT RATING (B)
SPECIFY IN INCHES OR MILLIMETERS.
HORIZONTAL BAR ADDED TO BASIC
SYMBOL.



MACHINING ALLOWANCE (F).
SPECIFY IN INCHES OR
MILLIMETERS.



NOTE: WAVINESS IS NOT USED IN ISO STANDARDS.

Mechanical Drawing Standards Surface Finish Symbols

JL Elias



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