

# CLYMER®

## MERCURY/MARINER OUTBOARD SHOP MANUAL

2.5-60 HP Two-Stroke • 1994-1997 (Includes Jet Drive Models)

### Models covered in this manual:

2.5 HP  
3.3 HP  
4 HP

5 HP  
6 HP  
8 HP

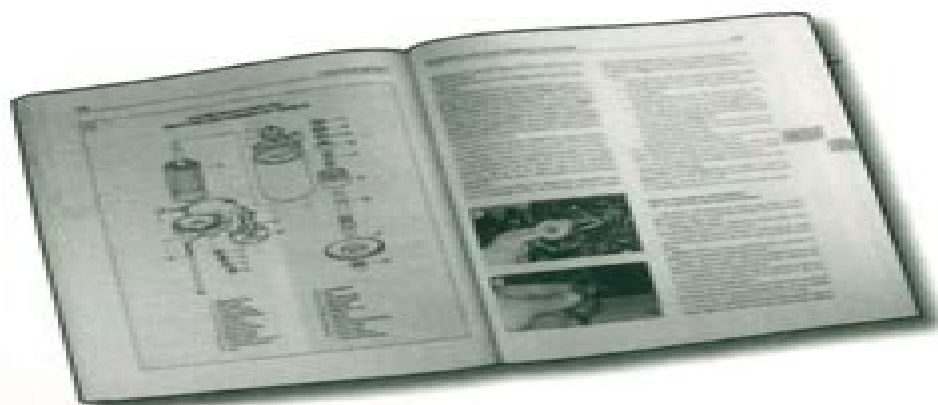
9.9 HP  
15 HP  
20 HP

20 JET  
25 HP  
30 HP

30 JET  
40 HP  
45 JET

50 HP  
60 HP

Whether you need routine maintenance, such as tune-ups or winterization service, or more extensive repairs involving engine disassembly, Clymer manuals provide the reliable information required to perform the job. Step-by-step procedures, combined with illustrations and photos, make it possible to safely and economically perform service and repair.



This manual includes the following chapters:

- **Quick Reference Data**
- **General Information**
- **Tools and Techniques**
- **Troubleshooting**
- **Lubrication, Maintenance and Tune-up**
- **Synchronization and Linkage Adjustments**
- **Fuel System**
- **Ignition and Electrical Systems**
- **Power Head**
- **Lower Gearcase and Jet Drive Units**
- **Power Trim and Tilt and Power Steering Systems**
- **Oil Injection System**
- **Manual Rewind Starter and Remote Control**
- **Index**
- **Wiring Diagrams**

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# Mariner 15 Hp 97 Operating Manual

**SJ Ball**



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