

C.4.

To Dismantle Vertical Type (see Fig. 4)

1. Remove long bolt 12 which screws into boss filter base.
2. Tap head assembly 3 free from barrel 2, withdraw element 21 and remove "C" spring 20 from boss.
3. Remove top pressure plate 19, felt washer 18, plain washer 17, and element locating spring 16.

7. Tap base assembly off barrel 2.
8. From base assembly remove "C" spring 22. Detach pressure plate 23 and felt washer 24 from boss and rubber jointing 25 from its groove.
9. Wash all parts in paraffin and rebuild base assembly.



FIG. 4

4. Unscrew and remove safety valve plug 30, spring 27, and valve 26. Remove plug washer 29, and rubber sealing washer 28 from recess in plug boss.
5. Withdraw pressure relief valve assembly with washer 5 and seal 4 after unscrewing the larger hexagon on body 6.
6. Dismantle pressure relief valve assembly by unscrewing locknut 11 and plug 9 and withdrawing spring 8 and ball 7.

Re-Assembly of vertical type

Before re-assembly, carefully scrape all paint and dirt from machined faces and bosses, wash all parts in paraffin and blow out with compressed air. Re-new any defective part, paying particular attention to rubber and felt sealing washers.

1. Insert ball 7 in pressure relief valve body 6 and locate spring 8 with its

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Table of Contents Ferguson Te A 2workshop Manual

1. Understanding the eBook Ferguson Te A 2workshop Manual
 - The Rise of Digital Reading Ferguson Te A 2workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ferguson Te A 2workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ferguson Te A 2workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ferguson Te A 2workshop Manual
 - Personalized Recommendations
 - Ferguson Te A 2workshop Manual User Reviews and Ratings
 - Ferguson Te A 2workshop Manual and Bestseller Lists
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 - Highlighting and Note-Taking Ferguson Te A 2workshop Manual
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- 8. Staying Engaged with Ferguson Te A 2workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ferguson Te A 2workshop Manual
- 9. Balancing eBooks and Physical Books Ferguson Te A 2workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ferguson Te A 2workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ferguson Te A 2workshop Manual
 - Setting Reading Goals Ferguson Te A 2workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ferguson Te A 2workshop Manual
 - Fact-Checking eBook Content of Ferguson Te A 2workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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