Idealarc 250

250 Amp DC Stick Welding Power Source

The Idealarc" 250 is the classic workhorse of the Lincoln Electric stick welding power source line. It produces up to 300 amps of brute AC welding strength or down to 40 amps of smooth DC welding performance.

Add the optional TIG Module to create a versatile AC/DC TIG welder for welding aluminum or other alloy metals.

The Idealanc" 250 is well suited for industrial production welding applications, for maintenance and repair shops where welding versalility is needed, and for the shop or farm where ruggedness and durability is required.

Processes.

Stick, TIG, Gouging







Advantage Lincoln

- Outstanding arc stability and built-in stabilizer provide popoutresistant welding with all AC electrodes.
- Versatile welding range with up to 300 amps AC and 250 amps DC.
- Suitable for use with every type of electrode including low hydrogen, stainless steel, hardfacing, aluminum and bronze.
- Easy set-up and operation. Full range continuous current control dial with current indicator for exact heat required for each job.
- Change polarity with a twist of the wrist AC, DC+ or DC-.
- Stackable case design allows machines to be stacked 3 high to save valuable floor space.

- . Fan-cooled for extra thermal protection.
- . CSA NRTL/C certified
- . PC boards for extreme environmental protection.
- Manufactured under a quality system certified to ISO 9001 requirements and ISO 14001 environmental standards.
- Three-Year Lincoln Warranty on parts and labor. Two-year extended warranty available in the U.S.

TECHNICAL SPECIFICATIONS							
Product Name	Product Number	Input Power	Rated Output Correct/Voltage/ Duty Cycle	Input Corrent © Rated Output	Output Range	Dimensions H x W x D Inches (mm)	Met Weigh See (kg)
Idealunc* 250	X1050-7	205/250-460/1/60	AC: 250A30V30% OC: 250A30V30%	95/86/43A	AC: 35-300A Max. OCV: 72V DC: 40-250A Max. OCV: 70V	27 x 19 x 21.5 (886 x 483 x 546)	350 (159)
	K1053-9 with Power Factor Capacitors			75.68/34A			
	X1053-8	230/469575/1/60	AC: 256A30V30% DC: 250A30V30%	86/43/34A 66/34/27A			



Lincoln Idealarc Manual

Judd E. Hollander



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