

POWER MIG® 255XT

POWER MIG®. The Professional's Choice™.

The POWER MIG® 255XT sets the standard for MIG and flux-cored welding in light industrial job shop fabrication, maintenance or repair work. Diamond Core Technology™ delivers a wide voltage sweet spot across the welding range, low spatter levels and a forgiving arc on steel, stainless and aluminum – even for demanding out-of-position work.

It's Spool Gun Ready, so it's fast and easy to tackle difficult aluminum applications. Exclusive 115 volt auxiliary power means you can power lights, grinders, and chargers right where you work! And, the MAXTRAC™ drive system with a patented Split Wire Guide system and tachometer feedback ensures trouble-free wire delivery. Add the extra length 15 foot gun cable and innovative convenience features and you begin to understand why the POWER MIG® 255XT is considered The Professional's Choice™.

Spool Gun Capable



Medium Duty



Heavy Duty



Output



Input



Processes
MIG, Flux-Cored



Advantage Lincoln

Arc Performance:

- **Diamond Core Technology™**, a patented choke design, delivers:
 - A forgiving arc, even with large stickout changes
 - Excellent out-of-position arc action
 - A wide voltage sweet spot at a given wire feed speed
 - Low spatter

Superb Quality:

- **MAXTRAC™** cast aluminum industrial wire drive features dual driven rolls, easy-turn numeric tension indicator, brass-to-brass gun connections and Lincoln's 100% wire-supporting split wire guide system.
- **Three-year warranty** on parts and labor (90 days warranty on gun).

Professional Features:

- **Digital meters** display, preset voltage and wire feed speed, and actual voltage and preset wire feed speed while welding.
- **Generous 15 ft. (4.5 m) gun and cable** assembly makes it easy to reach your work.
- **Spool Gun Ready** – The POWER MIG® 255XT has the electronics and second gas solenoid built-in to drive either the Magnum® 250LX spool gun or the Magnum® SG spool gun.
- **The most economic spool gun solution** in the 250A category – costing hundreds less.
- **115V auxiliary receptacle** (208/230V model only) to power a grinder or other auxiliary equipment in your work area.
- **Free Timer Functions** adds 4-step trigger interlock, spot mode, adjustable run-in speed for smoother arc starting, and adjustable burnback time to minimize wire sticking in puddle.

TECHNICAL SPECIFICATIONS

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output ¹	Output Range	Dimensions H x W x D inches (mm)	Net Weight lbs. (kg)
POWER MIG® 255XT One-Pak® Spool Gun Pkg.	K2702-1	208/230/1/60	250A/26V/40%	56/52A ¹	30-300 Amps 50-700 ipm, 1875 (1.3-17.7 m/min) Max. OCV: 40V	31.8 x 18.9 x 28.8 (808 x 408 x 985)	220 (100)
POWER MIG® 255XT Base Unit	K2701-1	208/230/1/60	250A/26V/40%	56/52A ¹	30-300 Amps 50-700 ipm, 1875 (1.3-17.7 m/min) Max. OCV: 40V		
	K2701-2	230/460/575/1/60		50/24/19A			

¹ Input current is at the rated output with the 115V auxiliary receptacle also drawing 15 amps.

Lincoln Electric Instruction Manual

Tobias Bleicker



Lincoln Electric Instruction Manual:

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