



Designation: E94/E94M – 22

Standard Guide for Radiographic Examination Using Industrial Radiographic Film¹

This standard is issued under the fixed designation E94/E94M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This guide² covers satisfactory X-ray and gamma-ray radiographic examination as applied to industrial radiographic film recording. It includes statements about preferred practice without discussing the technical background which justifies the preference. A bibliography of several textbooks and standard documents of other societies is included for additional information on the subject.

1.2 This guide covers types of materials to be examined; radiographic examination techniques and production methods; radiographic film selection, processing, viewing, and storage; maintenance of inspection records; and a list of available reference radiograph documents.

Note 1—Further information is contained in Guide E999, Practice E1025, Practice E1030/E1030M, and Practice E1032.

1.3 The use of digital radiography has expanded and follows many of the same general principles of film based radiography but with many important differences. The user is referred to standards for digital radiography [E2597, E2698, E2736, and E2737 for digital detector array (DDA) radiography and E2007, E2033, E2443/E2445M, and E2446 for computed radiography (CR)] if considering the use of digital radiography.

1.4 *Interpretation and Acceptance Standards*—Interpretation and acceptance standards are not covered by this guide, beyond listing the available reference radiograph documents for castings and welds. Designation of accept - reject standards is recognized to be within the cognizance of product specifications and generally a matter of contractual agreement between producer and purchaser.

¹ This guide is under the jurisdiction of ASTM Committee E07 on Nondestructive Testing and is the direct responsibility of Subcommittee E07.01 on Radiology (X and Gamma) Method.

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² For ASME Boiler and Pressure Vessel Code applications, see related Guide SE-94 in Section V of that Code.

1.5 *Safety Practices*—Problems of personnel protection against X-rays and gamma-rays are not covered by this guide. For information on this important aspect of radiography, reference should be made to the current document of the National Committee on Radiation Protection and Measurement, Federal Register, U.S. Energy Research and Development Administration, National Bureau of Standards, and to state and local regulations, if such exist. For specific radiation safety information, refer to NIST Handbook ANSI 43.3, 21 CFR 1020.40, and 29 CFR 1910.1096 or state regulations for agreement states.

1.6 *Units*—The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system should be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.7 If an NDT agency is used, the agency should be qualified in accordance with Specification E543.

1.8 *Personnel Qualification*—If specified in the contractual agreement, personnel performing examinations to this guide should be qualified in accordance with a nationally or internationally recognized NDT personnel qualification practice or standard and certified by the employer or certifying agency, as applicable.

1.9 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use. (See 1.5.)*

1.10 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

*A Summary of Changes section appears at the end of this standard

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PUBLISHER TEKTIME **Materials Evaluation** ,2004 **Industrial Radiography and Non-destructive Testing** ,1997

Introduction to Piping Quality Control Ram Babu Sao, 2025-03-23 The terms Quality Control and Quality Assurance are often used interchangeably but they are not synonymous Quality Assurance is a program executed by company management Quality Control is a task that takes place on the production floor Two aspects are quality control QC and quality assurance QA Understanding these programs and their roles is critical in making sure the respective engineer to carry out their duties effectively There are three most important criteria for evaluating the Quality Control of work such as Cost Time of delivery and Quality Quality is most important factor out of the three Quality isn't simply a cost It is a powerful tool that contributes to the economic success of the work Therefore there is need to control all three but quality is the most significant Many manufacturers recognize that quality leads to a higher customer retention rate and helps to build competitive boundaries However the term quality by itself isn't sufficient ISO 9000 defines the QC as the operational techniques and activities that are utilized to fulfil requirements for quality and QA is all those planned and systematic activities implemented to provide adequate confidence that the entity will fulfil requirements for quality QC is a production line function The aim of QC is to offer the highest reasonable quality of product or service to the client thereby meeting or even exceeding the client's requirements The QA manager is interested in investigating technologies and processes that prevent defects QA is a staff function The aim of QA is to apply a planned and systematic production process establishing confidence that the process generates suitable products QC method is intended to provide regular product inspection thereby guaranteeing the output's correctness completeness and integrity It finds and addresses mistakes They file and record all the QC procedures The product or service needs to be suitable and fit for the intended purpose The methods and processes should decrease errors and shortcomings the first time through the manufacturing process QC is product oriented it focuses on tests and inspections carried out at various production line checkpoints QA is process oriented its concerns are process definitions proper selection of tools proper use of testing methods and operator training QC works at locating defects QA works at preventing them QC emphasizes testing of products to discover defects and reporting the results to management QA attempts to improve and stabilize production to minimize or prevent the conditions that trigger defects Typically quality control involves problem identification problem analysis problem correction and feedback Quality assurance involves data collection problem trend analysis process identification process analysis and process improvement **AECB Reporter**, 1987 Journal of Canada's nuclear regulatory authority *Title List of Documents Made Publicly Available*, 1984 *The 1984 Guide to the Evaluation of Educational Experiences in the Armed Services: Air Force* American Council on Education, 1984 Subject Guide to Books in Print, 1991 *GoTo Guide for AGNIVEER SENA Indian Navy MR Exam with 15 Practice Sets*, Disha's GoTo Guide for Agniveer Sena Indian Navy MR with 15 Practice Sets has been prepared as per the latest pattern released by government in June 2022 The Book is a one stop solution for the Indian Navy MR Matriculation Recruitment The Book is divided into 2 Parts A Study Material B 15 Practice Sets Part A covers well explained theory with practice exercise Part A is

divided into 4 Sections I Mathematics II Science III General Awareness More than 2500 questions for Practice with Hints Solutions are provided Part B provides 15 Practice Sets on the newly released pattern of 50 MCQs The Book is strictly based on the syllabus defined by Agniveer notification *Industrial Radiography*, 1942 **Annual Report - Atomic Energy Control Board** Canada. Atomic Energy Control Board, 1990 *Forthcoming Books* Rose Army, 2003-04 **Verslagen en verhandelungen** Nationaal Lucht- en Ruimtevaartlaboratorium (Netherlands), 1984-11 *Materials Research and Standards*, 1965 *National Association for the Study and Prevention of Tuberculosis. Transactions* National Tuberculosis Association, 1943 **The Business Who's who of Australia** A. Mullane, D. G. King, 1970 **EPA Reports Bibliography** United States. Environmental Protection Agency, United States. Environmental Protection Agency. Library Systems Branch, 1973 **A Guide to the Evaluation of Educational Experiences in the Armed Services** American Council on Education, 1988 **Professional Careers Sourcebook** Sara T. Bernstein, Kathleen M. Savage, 1995-09 Where to find help planning careers that require college or technical degrees *Limited Scope of Practice in Radiography Exam Secrets Study Guide* Limited Scope Exam Secrets Test Prep, 2018-04-12 Includes Practice Test Questions Limited Scope of Practice in Radiography Exam Secrets helps you ace the Limited Scope of Practice in Radiography Exam without weeks and months of endless studying Our comprehensive Limited Scope of Practice in Radiography Exam Secrets study guide is written by our exam experts who painstakingly researched every topic and concept that you need to know to ace your test Our original research reveals specific weaknesses that you can exploit to increase your exam score more than you've ever imagined Limited Scope of Practice in Radiography Exam Secrets includes The 5 Secret Keys to Limited Scope of Practice in Radiography Exam Success Time is Your Greatest Enemy Guessing is Not Guesswork Practice Smarter Not Harder Prepare Don't Procrastinate Test Yourself A comprehensive General Strategy review including Make Predictions Answer the Question Benchmark Valid Information Avoid Fact Traps Milk the Question The Trap of Familiarity Eliminate Answers Tough Questions Brainstorm Read Carefully Face Value Prefixes Hedge Phrases Switchback Words New Information Time Management Contextual Clues Don't Panic Pace Yourself Answer Selection Check Your Work Beware of Directly Quoted Answers Slang Extreme Statements Answer Choice Families A comprehensive content review including Ionizing Radiation Artifacts Effects of Radiation Dose response Relationships LD 50/30 Timer Accuracy Acute Radiation Syndrome Radiation Sickness X ray photons Collimator Magnetism Radiation Exposure Carcinogenesis Relative Biological Effectiveness Radiographic Equipment Radiation Protection Chemical Fog Code of Ethics Infection Control Medical Emergencies Quality Factor ALARA Principle Scatter Radiation Automatic Exposure Control Digital Fluoroscopy NCRP Recommendations Kilovoltage Peak Cardiopulmonary Arrest Autotransformers Milliampereage mA Testing and much more

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