

Fig. POS21 — Lubricating all must be maintained at proper level and be changed at regular intervals on mechanical goversor type fuel injection pumps. Drain, fill and all level plug locations are shown. Refer to paragraph 29.

ROUTINE SERVICING

29. Due to the extremely delicate machining operations made secessary by the high injection pressures in a diesel engine, expense and delay associated with emergency repairs to the system increases the importance of routine preventive maintenance to operators of diesel equipment if the tractor is supplied with clean fuel at all times, the injection pump should not require servicing between the periods of major engine overhaut

In addition to regular maintenance of the fuel system and air cleaner normally performed by the operator, the manufacturer recommends that after every 200 hours of operation more often under dirty conditions), the air fifter (See Fig. FO-338) in the governor of vacuum governor type had injection pumps be removed, cleaned and coated with a light coating of engine oil.

Every 100 operating hours, on fuel injection pumps equipped with a mechanigal governor, drain oil from the

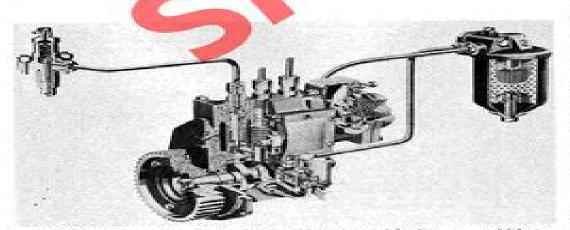


Fig. FO521A.—Cutoway view of the Simms multiple plunger injection pump and injectors used as the Fordson Desta, Injection pump used on Fordson Super Desta and Ford 2000 Super Desta is similar, but is equipped with a mechanical governor mounted on the pump commission.

pump cambox and refill to the oil level plug with new SAE 30 motor oil in temperatures above 90° F. SAE 20 in temperatures between 20° F. and 90° F. or SAE 10 in temperatures below 20° F. Capacity is approximately ti-pint. Refer to Fig. FOS21 for location of drain, oil level and filler plugs.

Every 600 operating hours, the fuel filter cartridge should be renewed, the injector assemblies removed, cleaned and adjusted, and the engine als cleaner removed from the tractor and completely cleaned.

Became of the fact that a diesel engine inducts a full charge of air at all tomes, remardless of the throttle setting or load imposed, the work load on the air cleaner is increased and greater attention in maintenance is required. A partially plugged air clearler will immediately result in a lots of engine power and speed, Increased fuel consumption and excessive smoking. This is especially true of the Fordson Dexta because the injection pump governor is operated from manifold vacuum. For this reason, the air cleaner screen, oil cup and center tube should be the first parts examined in complaints of loss of power or engine speed.

TROUBLE SHOOTING

30. By following a logical sequence, trouble shooting on a diesel engine is more simple than for a gasoline or LP-Gas engine. The following trouble shooting paragraphs follow a logical pattern for locating the cause of the more common troubles encountered. The method of eliminating the cause, in most cases, is obvious.

31. ENGINE WILL NOT START. The most common causes are lack of usel, insufficient compression pressure or improper timing. The starting motor is designed to turn the engine over at 200 rpm when the engine is warm; a cranking speed substantially lower, especially in cool weather, might contribute to difficult starting. If the recommended cranking speed is not approached, check for improperly charged battery, dragging starter motor or too heavy engine oil.

If starter action is lively and even, locaen the bleed plug at the top front of the injection pump body and activate the hand primer lever on the fael lift pump. Fuel should flow freely from the injection pump bleed acrew. If it does not, bleed the system

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