

## 303-01A Engine - 2.0L Duratec-HE (125kW/170PS) - MI4 Removal and Installation

2012 - 2014 Focus

Procedure revision date: 10/5/2017

### Timing Drive Components

#### Special Tool(s) / General Equipment



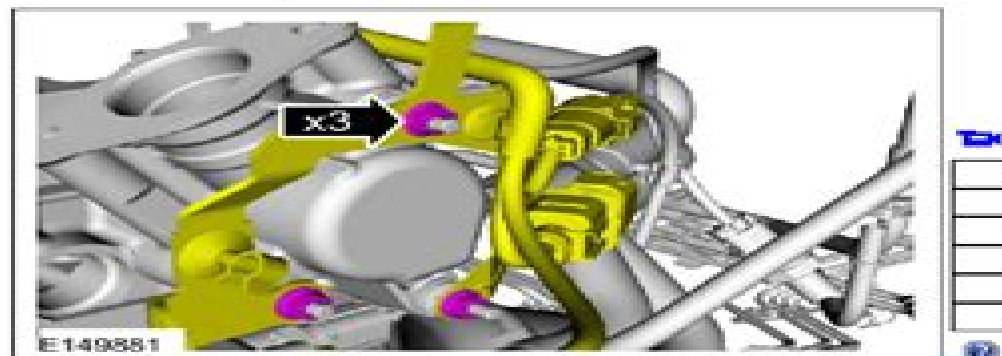
#### Removal

**NOTICE:** Do not loosen or remove the crankshaft pulley bolt without first installing the special tools as instructed in this procedure. The crankshaft pulley and the crankshaft timing sprocket are not keyed to the crankshaft. The crankshaft, the crankshaft sprocket and the pulley are fitted together by friction, using diamond washers between the flange faces on each part. For that reason, the crankshaft sprocket is also unfastened if the pulley bolt is loosened. Before any repair requiring loosening or removal of the crankshaft pulley bolt, the crankshaft and camshafts must be locked in place by the special service tools, otherwise severe engine damage can occur.

**NOTICE:** During engine repair procedures, cleanliness is extremely important. Any foreign material, including any material created while cleaning gasket surfaces, that enters the oil passages, coolant passages or the oil pan can cause engine failure.

**NOTE:** If it is necessary to install a new timing chain tensioner, a cast iron tensioner is to be replaced with an aluminum tensioner (6K254). The existing bolts must be discarded and replaced with new bolts (6K282).

1. With the vehicle in NEUTRAL, position it on a hoist.  
Refer to: [Jacking and Lifting - Overview](#) (100-02 Jacking and Lifting, Description and Operation).
2. Remove the following items:
  1. Remove the fuel injection pump.  
Refer to: [Fuel Injection Pump](#) (303-04 Fuel Charging and Controls - 2.0L Duratec-HE (125kW/170PS) - MI4) .
  2. Remove the engine front cover.  
Refer to: [Engine Front Cover](#) (303-01 Engine - 2.0L Duratec-HE (125kW/170PS) - MI4) .
3. Remove the nuts and position the bracket aside.



4. Remove the stud bolts and the fuel injection pump housing.

# Ford Workshop Manual Section 303 01

**N Colangelo**



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