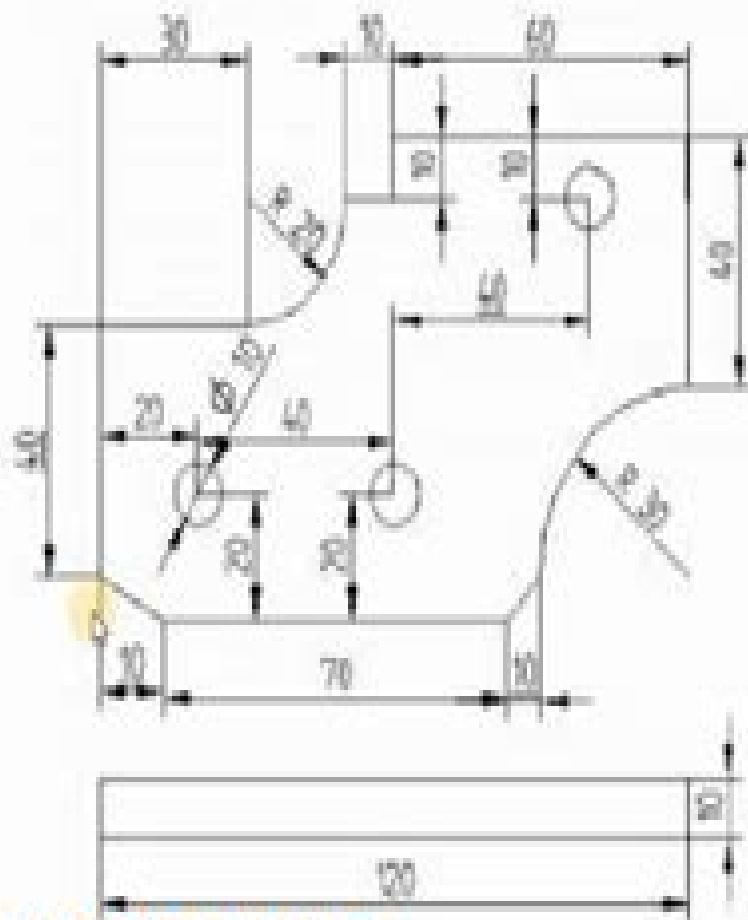


7) Write a manual part program for the profile as shown



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Note: All dimensions are in mm only

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G21 G90

G28 X0 Y0 Z0

M06 T0101

M03 S1000

M08

G00 X0 Y0 Z5

X-10 Y10

G42

G01 Z-10 F0.3

X10 Y0

X30

X50 Y0

G02 X120 Y00 I-10 R10

G00 X120 Y00 Z5

G00 X50 Y00 Z5

G01 X00 Y70 Z-10 F0.3

G01 X50 Y70 Z-10 F0.3

G02 X10 Y50 I-10 R10

G01 X0 Y50 Z-10 F0.3

G00 X-10 Y0 Z5

G40

G00 X-10 Y0 Z5

G00 X20 Y20 Z5

G01 Z-10 F0.3

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G00 X00 Y20

G01 Z-10 F0.3

G00 Z5

G00 X100 Y70

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G00 Z5

G28 X0 Y0 Z0

M05 M09

M30



Mill Cnc Programming Level 1 Manual

Peter Smid



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constructed code the more robust it is using a bigger tool is more efficient in terms of saving energy and time and that if the code is correct the CNC machine model becomes identical to that of the product Design **CNC Programming for Machining** Kaushik Kumar,Chikesh Ranjan,J. Paulo Davim,2020-02-15 The book is basically written with a view to project Computer Numerical Control Programming CNC Programming for machines This book shows how to write read and understand such programs for modernizing manufacturing machines It includes topics such as different programming codes as well as different CNC machines such as drilling and milling **CNC Control Setup for Milling and Turning** Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC **Computer Aided Manufacturing** C. Elanchezhian,G. Shanmuga Sundar,2007 **7 Easy Steps to CNC Programming . . . Book II** David S. Hayden,2003 7 Easy Steps to CNC Programming Book II Beyond the Beginning is the second book in a series of introductory books on CNC Programming This book picks up where Easy Steps to CNC Programming A Beginner s Guide leaves off This books has a Frequently Asked Questions sections advanced information on Coordinates systems NURBS how to select a CAM system How to hire programmers etc

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Table of Contents Mill Cnc Programming Level 1 Manual

1. Understanding the eBook Mill Cnc Programming Level 1 Manual
 - The Rise of Digital Reading Mill Cnc Programming Level 1 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mill Cnc Programming Level 1 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mill Cnc Programming Level 1 Manual
 - User-Friendly Interface

4. Exploring eBook Recommendations from Mill Cnc Programming Level 1 Manual
 - Personalized Recommendations
 - Mill Cnc Programming Level 1 Manual User Reviews and Ratings
 - Mill Cnc Programming Level 1 Manual and Bestseller Lists
5. Accessing Mill Cnc Programming Level 1 Manual Free and Paid eBooks
 - Mill Cnc Programming Level 1 Manual Public Domain eBooks
 - Mill Cnc Programming Level 1 Manual eBook Subscription Services
 - Mill Cnc Programming Level 1 Manual Budget-Friendly Options
6. Navigating Mill Cnc Programming Level 1 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mill Cnc Programming Level 1 Manual Compatibility with Devices
 - Mill Cnc Programming Level 1 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mill Cnc Programming Level 1 Manual
 - Highlighting and Note-Taking Mill Cnc Programming Level 1 Manual
 - Interactive Elements Mill Cnc Programming Level 1 Manual
8. Staying Engaged with Mill Cnc Programming Level 1 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mill Cnc Programming Level 1 Manual
9. Balancing eBooks and Physical Books Mill Cnc Programming Level 1 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mill Cnc Programming Level 1 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mill Cnc Programming Level 1 Manual
 - Setting Reading Goals Mill Cnc Programming Level 1 Manual
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Mill Cnc Programming Level 1 Manual
 - Fact-Checking eBook Content of Mill Cnc Programming Level 1 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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