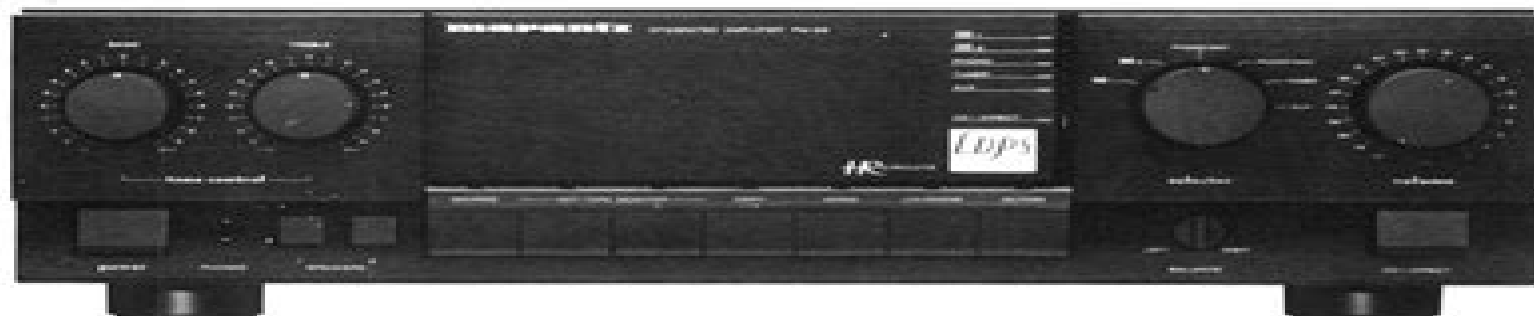


MODEL PM-55 STEREO AMPLIFIER



1. P.W. BOARDS

As can be seen from the circuit diagram the chassis of Model PM-55 consists of the following units. Each unit mounted on a printed circuit board is described within the square enclosed by a bold dotted line on the circuit diagram.

1. Tone Amp. mounted on P.W. Board PE01
2. Master Volume mounted on P.W. Board PG01
3. Tape Monitor mounted on P.W. Board PJ01
4. Front Switch mounted on P.W. Board PS01
5. CD Direct Switch mounted on P.W. Board PS51
6. Input Selector,
Phono mounted on P.W. Board PV01
7. Headphone,
Speaker Switch mounted on P.W. Board PW01
8. Input Selector,
Indicator mounted on P.W. Board PY01
9. Function LED
Indicator mounted on P.W. Board PY51
10. Main Amp mounted on P.W. Board P701
11. Power Supply mounted on P.W. Board P801
12. Power Switch mounted on P.W. Board P901

2. ADJUSTMENT PROCEDURE

1. Test Points

Left channel: J705 (+), J707 (-)

Right channel: J706 (+), J708 (-)

2. Adjustment Points

Left channel: R719 2.2k ohm variable resistor

Right channel: R720 2.2k ohm variable resistor

3. Adjustment Procedure

- (1) Before turning on the set's power, turn variable resistors R719 and R720 in the direction in which the current does not flow (clockwise for R719, counterclockwise for R720).
- (2) Connect the DC digital voltmeter to the test points with the proper polarities. (Adjust both channels at once.)
- (3) Set the set's volume to minimum, the speaker terminals to no load, and the input to open.
- (4) Set the following after turning on the power:
After 30 seconds: 8 to 9 mV (22 to 25 mA)
After 1 minute: 9 to 10 mV (25 to 27 mA)
Be sure to set for 9 to 10 mV (25 to 27 mA) when the circuitry becomes stable.

4. Notes

When readjusting sets which have been heated up for repairs, etc., conduct a heat run at an idle for about 10 minutes, then set for 9 to 10 mV (25 to 27 mA).

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