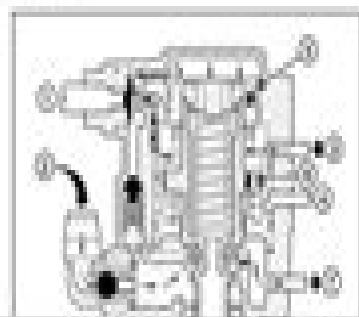




DESCRIPTION AND OPERATION

Anti-Compounding

To prevent compounding the force against the rear brake assemblies should the service brakes be inadvertently applied while the parking brakes are set, the spring brake modulating relay valve provides an anti-compounding function. When the park brake valve is pulled out, pressure at the top of the control piston is removed and pressure is exhausted from the spring brake chambers. If the service brakes are inadvertently applied, primary circuit pressure enters the modulating relay valve through the balance port and flows through internal passages to the cavity above the control piston. Pressure at the top of the control piston forces both the control piston and main piston down, which in turn opens the exit valve. With the exit valve opened, secondary reservoir pressure enters the spring brake portion of the chambers to release some of the tension against the pushrod as application pressure enters the service section of the brake chambers. When the service brakes are released, primary circuit pressure is exhausted from the top of the control piston, which in turn allows the exit valve to close. Pressure in the spring brake chambers exhausts and allows the compression spring to expand.



OPERATIONAL TESTS

Place blocks at the front wheels to prevent the vehicle from moving, and then start the engine and allow system pressure to build to governor control. Stop the engine and proceed as follows:

1. Apply the parking brakes and observe that the spring brakes apply promptly. Remove one of the lines from a delivery port on the spring brake modulating relay valve, then install an accurately calibrated test gauge into the port. Reconnect the air line.
2. Release the parking brakes and note that the spring brakes fully release. With the parking brakes in the released position, note the spring brake hold-off pressure indicated on the pressure gauge. Typical hold-off pressure is approximately 107 psi nominal.
3. Apply the parking brakes. Hold-off pressure indicated by the pressure gauge installed in a delivery port should immediately drop to zero. A lag in the drop in pressure more than three seconds would indicate a faulty valve.
4. With the parking brakes applied, gradually apply the brake valve and note a gradual increase in pressure as indicated on the test gauge installed in the delivery port. This checks the anti-compounding function of the spring brake modulating relay valve.
5. Release the parking brakes.
6. Drain the primary reservoir. After the reservoir has drained, apply the brake valve several times and note the reading on the pressure gauge installed in the delivery port. The reading should decrease each time the brake valve is applied (spring brake modulation). After several applications, pressure on the gauge will drop.



DESCRIPTION AND OPERATION

LEAKAGE TESTS

Release the parking brakes. Apply a soap-and-water solution to all ports, including the exhaust port. A one-inch bubble in three seconds is allowed.

If the valve does not function as described under "Operating Tests," or if leakage is excessive, replace the valve.

WARNING

(b) **DO NOT** attempt to disassemble a spring brake modulating relay valve. The valve contains springs under compression that could release with enough force to cause serious personal injury should disassembly be attempted.

PREVENTIVE MAINTENANCE

B, C, D Inspections — Clean any accumulated road dirt and other debris from around the valve and visually inspect the exterior of the valve for physical damage or signs of excessive corrosion.

B, C, D Inspections — Inspect all air line connections for signs of wear or physical damage. Replace as necessary.

B, C, D Inspections — Perform the leakage test as described above. Tighten fittings or replace as required.

D Inspection — Perform operational tests as described above. Replace valve if it does not function as described.

Spring Brake Control Valve

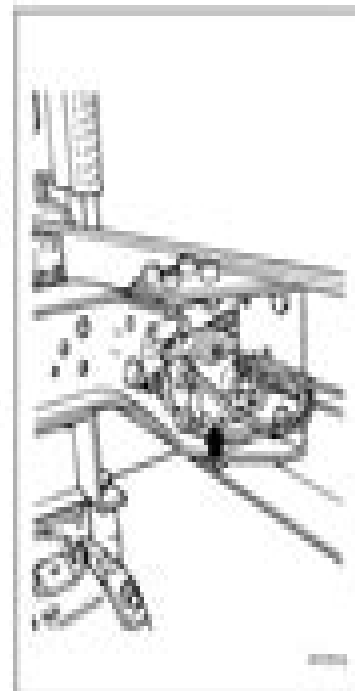


Figure 83 — Spring Brake Control Valve

Mack Premium Owners Manual

Rachel Sandford



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