

ANSI Symbol	ANSI Code	IEC symbol	IEC Code	Description					
	COH		KM	Connector contact open		TE		ST	Temperature switch
	COH		KM	Connector contact closed		LE		SD	Limit switch
	CO		KA	Relay contact open		PSB		SD	Proximity switch
	CO		KA	Relay contact closed		LT		HL	Inducting light
	TO		KT	Timed contact, N.O. - on delay (TOD)		PL		XS	Plug and socket
	TO		KT	Timed contact, N.C. - on delay (TOC)		CR		KA	Control relay coil
	TO		KT	Timed contact, N.C. - off delay (TOO)		COH		KM	Connector coil
	TO		KT	Timed contact, N.O. - off delay (TOD)		M		KM	Motor starter coil
	SS		SA	Selector switch		TR		KA	Timer coil
	DB		SB	Distributor N.O.		SC		TV	Solenoid coil
	DB		SB	Distributor N.C.		CTR		EC	Electromechanical counter
	DB		SB	Distributor multiple lead		CB		QP	Circuit breaker
	RL		RL	Liquid level switch		TR		X1	Terminals (reference)
	FLS		GF	Flow switch		FT		XT	Fuses (reference)
	PS		SP	Pressure switch		FU		FU	Fuse protection

Machine Tool Wiring Schematics

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