

Camshafts

- While holding the exhaust camshaft with a vise, remove the auto-decompressor bolt [A].
- Remove:
Auto-Decompressor [B]
Spring [C]



Camshaft Installation

- Install the spring [A] to the auto-decompressor [B] as shown.



- Install the auto-decompressor [A] in the exhaust camshaft.
- Tighten

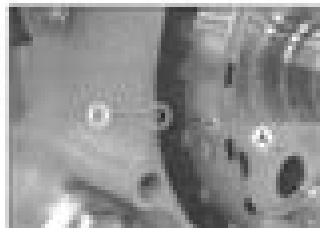
Torque - Auto-Decompressor Bolt [B]: 12 N·m (1.2 kgf·m, 106 in·lb)



- Bring the piston to the TDC of the compression stroke.
○ Place a wrench over the alternator rotor nut and turn it counterclockwise to align the TDC mark [A] with the center of the grooves [B] of the inspection hole.



- If the alternator cover is removed, perform the next procedure.
○ Turn the alternator rotor nut counterclockwise so that the TDC mark [A] on the side of the alternator rotor aligns with the projection [B] on the crankcase.

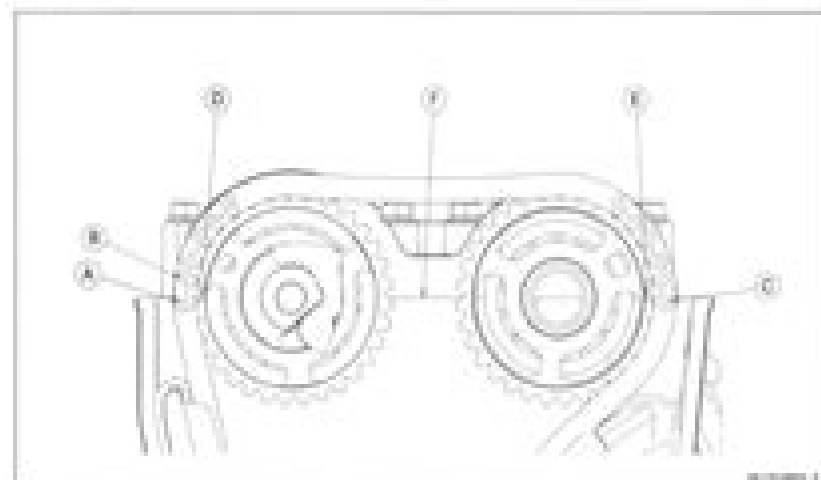


Camshafts

- Engage the camshaft chain with the camshaft sprockets.
○ Align the punch mark on the sprocket with the cylinder head upper surface as shown.
○ Starting with the punch mark on the front of the exhaust sprocket, count to the 1st pin. Feed the exhaust camshaft through the chain and align the 30th pin with the punch mark on the intake camshaft sprocket.

NOTE

○ Drain the exhaust-side of the chain while installing the camshaft.



1st Pin [A]

2nd Pin [B]

30th Pin [C]

Punch Mark (Exhaust) [D]

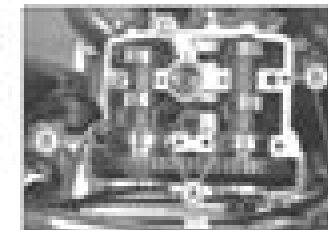
Punch Mark (Intake) [E]

Cylinder Head Upper Surface [F]

NOTE

○ After the installation of the camshaft cap and chain tensioner, confirm the punch mark of the intake camshaft gear aligns with the cylinder head upper surface.

- Plug the oil passage and camshaft chain tunnel with a clean cloth for prevent the any parts from dropping in the crankcase.
- Be sure to install the positioning rings [A] and dowel pins [B].
- Replace the O-ring [C] with a new one, and apply grease it.



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