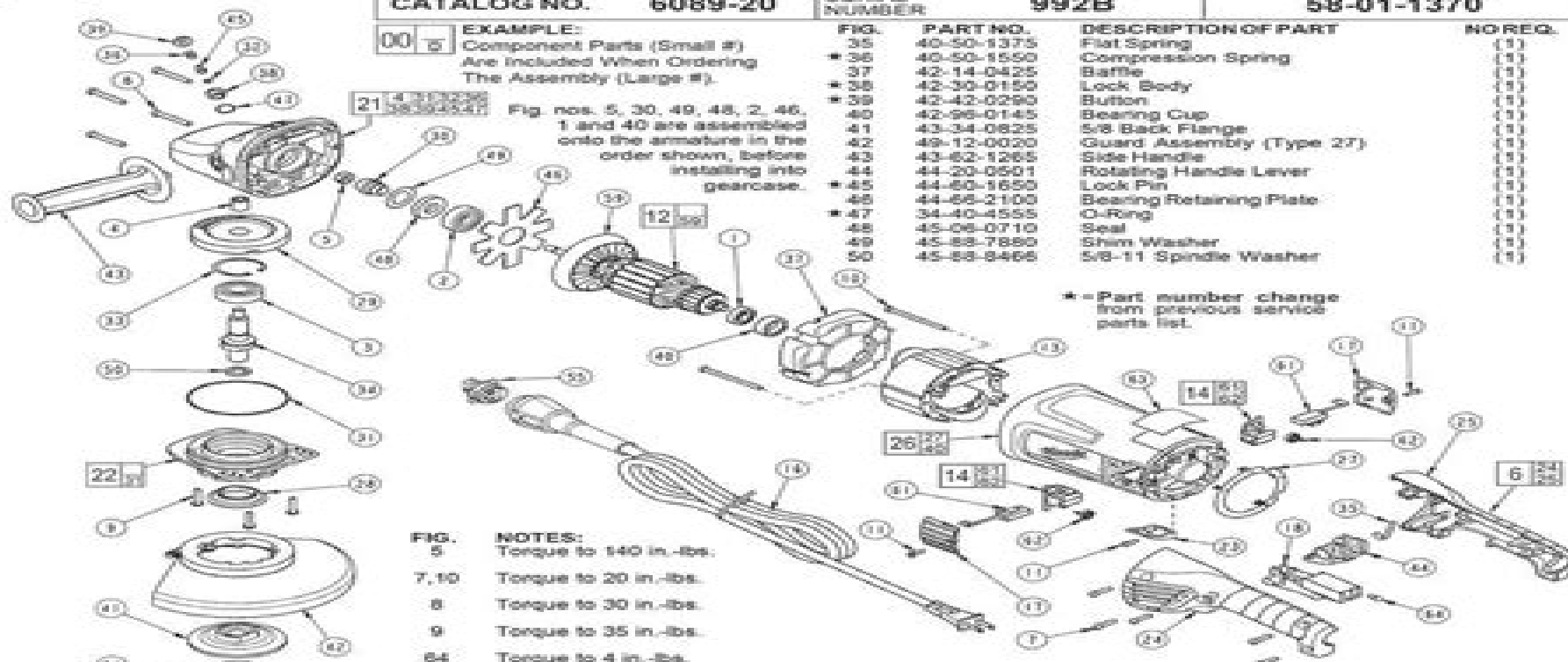


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FIG.	PART NO.	DESCRIPTION OF PART	NO REQ.
35	40-50-1375	Flat Spring	(1)
*36	40-50-1550	Compression Spring	(1)
37	42-14-0425	Baffle	(1)
*38	42-30-0150	Lock Body	(1)
*39	42-42-0290	Button	(1)
40	42-95-0145	Bearing Cup	(1)
41	43-34-0825	5/8 Back Flange	(1)
42	49-12-0020	Guard Assembly (Type 27)	(1)
43	43-62-1265	Side Handle	(1)
44	44-20-0501	Rotating Handle Lever	(1)
*45	44-50-1650	Lock Pin	(1)
46	44-55-2100	Bearing Retaining Plate	(1)
*47	34-40-4555	O-Ring	(1)
48	45-06-0710	Seal	(1)
49	45-58-7880	Shim Washer	(1)
50	45-58-8465	5/8-11 Spindle Washer	(1)



\* - Part number change from previous service parts list.

FIG. 5	NOTES:
7, 10	Torque to 140 in.-lbs.
8	Torque to 20 in.-lbs.
9	Torque to 30 in.-lbs.
64	Torque to 4 in.-lbs.

FIG.	PART NO.	DESCRIPTION OF PART	NO REQ.
1	02-04-1675	Ball Bearing	(1)
2	02-04-1680	Ball Bearing	(1)
3	02-04-1745	Ball Bearing	(1)
4	02-50-2429	Needle Bearing	(1)
5	06-55-2455	Hex Nut	(1)
6	14-34-0575	Handle Kit	(1)
7	06-82-0055	8-16 Torx Plastite Screw T-20	(5)
8	06-82-0060	10-14 Torx Plastite Screw T-25	(4)
9	06-82-0065	10-32 x 1 Pan Hd. Tapite T-25 Screw	(3)
10	06-82-0070	8-16 Torx Plastite Screw T-15	(2)
11	06-82-7240	6-19 x 1/2 Slt. Pan Hd. Plast. T-15	(3)
12	16-70-0132	Armature Assembly	(1)
13	18-70-1130	Field	(1)
14	22-20-0120	Brush Holder Assembly	(2)
16	48-76-5110	Quik-Lok Cord Set	(1)
17	23-44-0255	Brush Cover	(2)
*18	23-66-2720	Switch	(1)
21	28-14-1131	Gearcase Assembly	(1)
22	28-53-0151	Spindle Hub Assembly	(1)
23	31-15-0156	Cover	(1)
24	---	Left Hand Handle Half	(1)
25	---	Right Hand Handle Half	(1)
26	31-50-1751	Motor Housing Assembly	(1)
27	31-53-0160	Plug	(1)
28	31-55-0150	Bearing Shield	(1)
29	32-05-1505	Gear	(1)
30	32-60-1505	Pinion Gear	(1)
31	34-40-0505	O-Ring	(1)
*32	34-40-4300	O-Ring	(1)
33	34-80-2950	Retaining Ring	(1)
34	36-50-2500	Spindle Shaft	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO REQ.
51	49-05-0051	Flange Nut	(1)
55	22-56-0900	Blade Housing Assembly	(1)
59	22-54-0540	Fan Assembly	(1)
61	22-18-0126	Carbon Brush Assembly	(2)
62	---	Brush Spring	(2)
63	12-59-5005	Nameplate Blank	(1)
64	05-78-0305	Switch Screw	(4)
	23-94-2650	Leadwire Assembly	(1)
	23-94-2655	Leadwire Assembly	(1)
	49-05-7205	Spanner Wrench	(1)

FIG. 21  
1.25 oz. (35 grams) of Type "Y" grease, No. 49-08-5270 in main gear cavity of gearcase.

29, 30 "Y" grease must be applied to all gear teeth.

31, 32 Lightly coat o-rings with "Y" grease prior to installation.

FIG. 4, 21  
Press needle bearing flush  $\pm .02$  to gearcase boss face.

33 Bevel side of retaining ring away from bearing face.

1, 40 Seat bearing cup completely onto ball bearing.

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Eng. 3

# Milwaukee 1675 1 User Guide

**M Tight**



## **Milwaukee 1675 1 User Guide:**

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