

2002 ENGINE

4.2L 6-Cylinder (Unit Repair) - Bravada, Envoy & Trailblazer

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Application	Specifications	
	Metric	English
Accelerator Control Cable Bracket Bolt	10 N·m	89 lb·in
ALPL Cover Stud	25 N·m	18 lb·ft
Camshaft Cap Bolt	12 N·m	105 lb·in
Camshaft Cover Bolt	10 N·m	89 lb·in
Camshaft Position Actuator Valve Bolt	10 N·m	89 lb·in
Connecting Rod Cap Bolt		
First Pass	25 N·m	18 lb·ft
Final Pass	110 degrees	
Coolant Temperature Sensor	20 N·m	15 lb·ft
Crankshaft Balancer Bolt		
First Pass	150 N·m	110.6 lb·ft
Final Pass	180 degrees	
Crankshaft Main Bearing Cap Bolt		
First Pass	25 N·m	18 lb·ft
Final Pass	180 degrees	
Crankshaft Position Sensor Bolt	10 N·m	89 lb·in
Crankshaft Rear Housing Bolt	10 N·m	89 lb·in
Cylinder Head Access Hole Plug (Plastic)	5 N·m	44 lb·in
Cylinder Head Bolt (14)		
First Pass	30 N·m	22 lb·ft
Second Pass	150 degrees	
Cylinder Head End Bolts (2 Short)	20 N·m	15 lb·ft
Cylinder Head End Bolts (1 Long)	18 N·m	13 lb·ft
Cylinder Head Oil Gallery Plug	38 N·m	28 lb·ft
Drive Belt Tensioner Bolt	50 N·m	37 lb·ft
Engine Block Oil Gallery Plug (Front and Rear)	60 N·m	40 lb·ft
Engine Block Oil Gallery Plug (Side)	35 N·m	26 lb·ft
Engine Flywheel Bolt		
First Pass	20 N·m	15 lb·ft
Final Pass	50 degrees	
Engine Front Cover Bolt	10 N·m	89 lb·in
Engine Front Cover Spacer Bolt	10 N·m	89 lb·in
Engine Front Lift Bracket Bolt	50 N·m	37 lb·ft
Exhaust Camshaft Actuator Bolt		
First Pass	25 N·m	18 lb·ft
Final Pass	135 degrees	
Exhaust Camshaft Position Sensor Bolt	10 N·m	89 lb·in
Exhaust Manifold Bolt		
First Pass	25 N·m	18 lb·ft
Second Pass	25 N·m	18 lb·ft
Final Pass	25 N·m	18 lb·ft
Exhaust Manifold Heat Shield Nut	10 N·m	89 lb·in
Exhaust Manifold Heat Shield Stud	10 N·m	89 lb·in
EVAP Purge Solenoid Valve Bolt	10 N·m	89 lb·in
Fuel Injector Rail Bolt	10 N·m	89 lb·in
Heater Inlet Fitting	45 N·m	33 lb·ft

GM 706209

Fig. 1: Fastener Tightening Specifications (1 Of 2)

Manual Chevrolet Blazer 2002

Raffaela Di Napoli



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