

LUBRICATION

Install the stopper plate and oil pump.
Install and tighten the bolts securely.

Install the clutch (page 9-10).



Apply engine oil to a new O-ring and install it.
Install the oil pump driven gear.

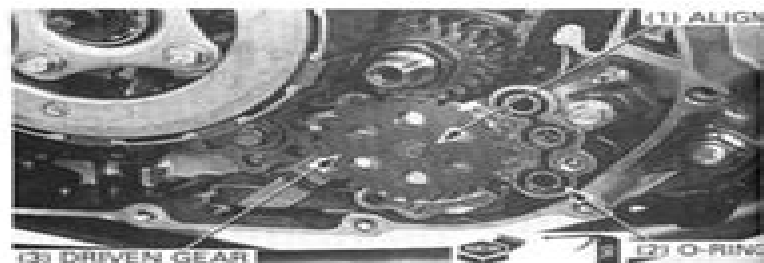
NOTE

- Align the cutout of the oil pump driven gear shaft hole with the cutout of the pump shaft.

Install the right crankcase cover (page 9-17).

NOTE

- Be careful not to let the O-ring fall.



OIL PASS PIPE

REMOVAL

Remove the exhaust pipe (page 2-3).

Remove the oil pass pipe bolts and sealing washers.
Remove the oil pass pipe.

NOTE

- Do not bend the oil pass pipe.



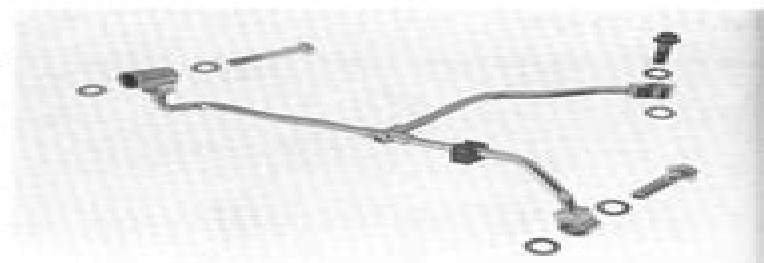
INSPECTION

Check the oil pass pipe and pipe bolts for damage or bends and replace if necessary.

If clogged, clean with non-flammable or high flash point solvent.

⚠ WARNING

- Never use gasoline or low flash point solvents for cleaning the oil pass pipe. A fire or explosion could result.



Manual Honda Xr250r Engine

SB Merriam



Manual Honda Xr250r Engine:

Honda XR250L, XR250R & XR400R 1986 thru 2004 Editors of Haynes Manuals, 2014-12-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Honda XR250L 1991 thru 1996 XR250R 1986 thru 2004 and XR400R 1996 thru 2004 Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Emissions control Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams **Cycle World Magazine** ,1981-01 *The Complete Idiot's Guide to Motorcycles* ,2001 Covers everything from how to choose and maintain a motorcycle and how to buy appropriate gear to how to ride safely and how to make the most out of trips on the open road It also discusses motorcycle history and the timeless motorcycle mystique **Cycle World Magazine** ,1984-01 *American Book Publishing Record* ,2002 **Cycle World Magazine** ,2004-01 Honda XR250/400 Owners Workshop Manual Alan Ahlstrand, John Harold Haynes, 2001 Models covered XR250L 1991 through 1996 XR250R 1986 through 2001 XR400R 1996 through 2001 **Cycle World** ,2004 **Cycle World Magazine** ,1984-01 *Honda Service Manual 86-87 XR250R.* ,1986

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Table of Contents Manual Honda Xr250r Engine

1. Understanding the eBook Manual Honda Xr250r Engine
 - The Rise of Digital Reading Manual Honda Xr250r Engine
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Honda Xr250r Engine
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Honda Xr250r Engine
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Honda Xr250r Engine
 - Personalized Recommendations
 - Manual Honda Xr250r Engine User Reviews and Ratings
 - Manual Honda Xr250r Engine and Bestseller Lists
5. Accessing Manual Honda Xr250r Engine Free and Paid eBooks
 - Manual Honda Xr250r Engine Public Domain eBooks
 - Manual Honda Xr250r Engine eBook Subscription Services
 - Manual Honda Xr250r Engine Budget-Friendly Options

6. Navigating Manual Honda Xr250r Engine eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Honda Xr250r Engine Compatibility with Devices
 - Manual Honda Xr250r Engine Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Honda Xr250r Engine
 - Highlighting and Note-Taking Manual Honda Xr250r Engine
 - Interactive Elements Manual Honda Xr250r Engine
8. Staying Engaged with Manual Honda Xr250r Engine
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Honda Xr250r Engine
9. Balancing eBooks and Physical Books Manual Honda Xr250r Engine
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Honda Xr250r Engine
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Manual Honda Xr250r Engine
 - Setting Reading Goals Manual Honda Xr250r Engine
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual Honda Xr250r Engine
 - Fact-Checking eBook Content of Manual Honda Xr250r Engine
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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