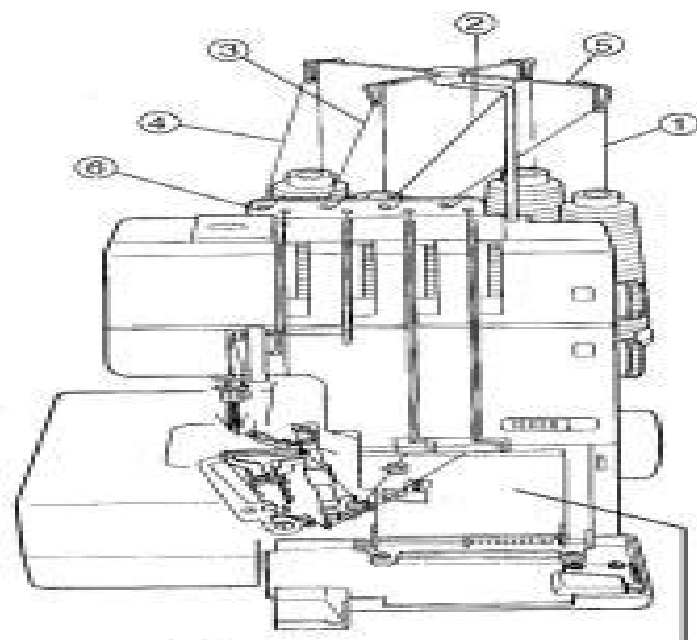


Threading the Machine

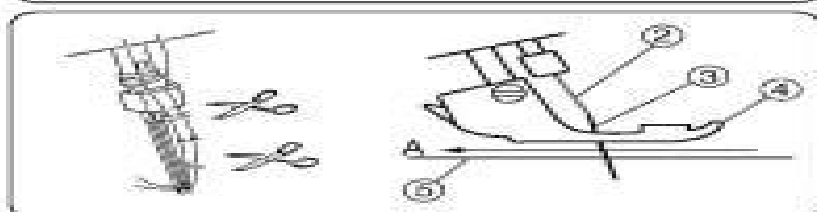
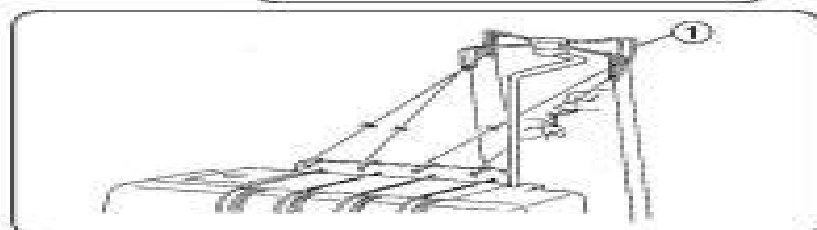
The left illustration shows the completed threading conditions of four threads.

- ① Lower looper thread
- ② Upper looper thread
- ③ Right needle thread
- ④ Left needle thread
- ⑤ Thread guide
- ⑥ Thread guide plate
- ⑦ Threading chart

The machine is pre-threaded to make threading easier. Tie the end of a new thread to one of the pre-set threads and pull it to draw the new thread through the machine, following the steps below.

- Turn off the power switch before threading the machine.

1. Pull the threads from the spools and draw them through the thread guides, then tie the thread ends together.
2. Raise the presser foot, draw the threads until the knots are coming out from under the back of the presser foot.
3. However, stop drawing the needle threads when the knots reach just before the needle eye. Cut the knots and thread the needle eye.
4. Before starting sewing, clear the needle threads from under the presser foot to make sure they are not caught below the needle plate.
(Draw the needle threads in the direction A)
Then pull out the threads to the back approximately 10 cm (4") away from the presser foot.
Lower the presser foot, and you are now ready to sew.



- ① Thread guide
- ② Needle
- ③ Needle thread
- ④ Presser foot
- ⑤ Needle plate

- For re-threading the machine easily, start from the lower looper, upper looper, right needle and left needle threads. Make sure to clear the needle threads out from below the needle plate and draw them to the back and under the presser foot about 10 cm (4").

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