

Millermatic® 252

**MIG Power Source,
Wire Feeder and Gun Package**



Quick Specs

Industrial Applications

Metal fabrication
Maintenance and repair
Farm/home
Light industrial

Processes

MIG (GMAW)
Flux-cored (FCAW)

Input Power

208/240 V, single-phase, 60 Hz
230/460/575 V, single-phase, 60 Hz

Amperage Range 30–300 A

Rated Output 200 A at 24 VDC, 60% duty cycle
250 A at 26.5 VDC, 40% duty cycle

Wire Feed Speed 50–700 ipm (1.3–17.8 m/min.)

Max. Open-Circuit Voltage 38 V

Net Weight 205 lb. (93 kg)

Highest output in its class
(250 A at 26.5 VDC). Weld longer
on high-end applications.

Infinite voltage control with
self-calibrating digital meters
that permit presetting of voltage
and wire feed speed. Ensures
precise parameters and accuracy.

Integrated digital timers come
complete with presettable preflow/
postflow, burnback, spot and delay
(stitch) timers. Independent timers
for MIG and spool gun.

Line voltage compensation
keeps power constant even
if power input varies by
±10 percent.

Active Arc Stabilizer™
minimizes weld cleanup, and
provides excellent starts proven
superior to the competition.

Auto Gun Detect™ allows
operator to simply pull trigger
on MIG gun, spool gun or
push/pull gun. Automatically detects
and recalls the voltage, wire feed
speed and timer of the active gun.
See page 3 for more information.

Heavy-duty aluminum two-drive-roll system.

Fan-On-Demand™ cooling system only
operates when needed, reducing noise,
energy use and the amount of contaminants
pulled through the machine.



Comes complete with:

- 15 ft. (4.6 m), 250-amp MDX™-250 MIG gun
- 10 ft. (3 m) work cable with clamp
- 10 ft. (3 m) industrial power cord
(with plug on 208/240 V model)
- Flow gauge regulator and gas hose for argon
or AR/CO₂ mix
- Factory-installed lowered running gear/
cylinder rack
- .030/.035 in. reversible dual-groove drive rolls
- Extra contact tips



EZ-Access™ consumable
compartment and parameter
chart. Set weld parameters right
the first time with convenient
flip-down compartment that
provides fast access to parameter
chart and consumables. See
page 3 for more information.

Superior aluminum MIG welding with
direct connection of optional spool
guns and push-pull guns. Directly
connect your Spoolmate™ 200 and
Spoolmatic™ spool guns or XR™ push-pull
guns. No extra module to buy or install.



Welder is warranted for three years, parts and labor.
Original main power rectifier parts are warranted for five years.
Gun warranted for 90 days, parts only.



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Millermatic Welder Manual:

Adopting the Track of Phrase: An Mental Symphony within **Millermatic Welder Manual**

In some sort of taken by monitors and the ceaseless chatter of immediate communication, the melodic splendor and emotional symphony developed by the written term frequently fade into the backdrop, eclipsed by the relentless sound and distractions that permeate our lives. However, set within the pages of **Millermatic Welder Manual** a marvelous fictional treasure brimming with organic emotions, lies an immersive symphony waiting to be embraced. Crafted by a wonderful musician of language, this captivating masterpiece conducts readers on a psychological journey, well unraveling the concealed songs and profound influence resonating within each carefully constructed phrase. Within the depths of this emotional examination, we shall discover the book is key harmonies, analyze their enthralling writing model, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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