

3. Prepare the rifle for loading. Pull the operating rod handle to the rear until the bolt is securely locked open. (See Figure 21-1).

**Caution!** Make sure the bolt is not simply resting against the follower. (See Figure 21-2) If the bolt is not correctly locked back the bolt may slam forward while you are loading the clip unexpectedly.

4. Loading a full clip. Grasp the rifle with your left hand just forward of and under the receiver. Place the butt of the rifle on or against something fairly solid such as your thigh, a table or the ground. Using your right hand place the clip on the top center of the cartridge with your hand extended down the right side of the rifle so that your hand is just forward of the operating rod handle. Push the clip down until it latches. The operating handle and bolt should stay to the rear **as long as downward pressure is maintained on the top cartridge.** (See Figure 21-3).

**Caution:** Before pushing the clip down into the magazine you must keep in mind that the bolt will slam forward immediately after the clip is latched and you remove the downward force on the clip. So plan to quickly move your right thumb and hand quickly up and to the right to clear the bolt as it slams forward. If by chance you do this too slowly the edge of your hand should catch the bolt and prevent it from smashing your thumb. When loading a Garand clip the first time and thereafter, visualize the entire process including the quick removal of your thumb and hand before attempting it. Only by concentrating on proper loading technique will you avoid an "Mt - thumb." If the prospect of having your thumb hit by the bolt is unacceptable do not attempt to load your Garand.

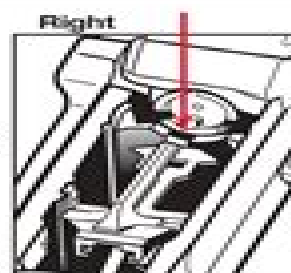


Fig. 21-1

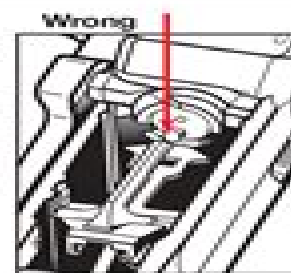


Fig. 21-2

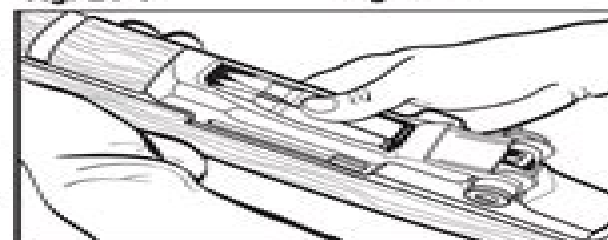


Fig. 21-3

21

5. If the bolt fails to completely strip the first round from the clip it will be necessary to bump the operating rod handle forward with the heel of your right hand to close the bolt.
6. Loading a partial clip. Start by holding the rifle as you would when loading a full clip. (It may help if the rifle is closer to horizontal for this.) Place an empty clip into the magazine and place one cartridge into the clip on either side of the follower slide. Then remembering to keep your hand along the side of the rifle in front of the bolt handle press the second cartridge down with your thumb until it snaps in place. Additional cartridges may be inserted in this manner.

**Caution:** Always keep your hand in front of, not on the operating rod handle to catch the handle and prevent the bolt from slamming forward if the bolt is inadvertently released. (Once attempting this procedure you will realize the benefits of always loading a full clip.) When you have completed adding cartridges, carefully use the edge of your hand to push back against the operating rod handle until the bolt is unlatched. When the bolt is unlatched press the clip down with the right thumb and allow the bolt to start forward pushing the top cartridge toward the chamber. Once this is done remove your right thumb and smartly flip your hand up and to the right allowing the bolt to slam forward and close.

7. It is not recommended that cartridges be loaded one at a time. However, a single loading device is available for NRA competition where loading single rounds is required.

# M1 Grand Oppering Manual

**SB Merriam**



## **M1 Grand Oppering Manual:**

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### **Table of Contents M1 Grand Oppering Manual**

1. Understanding the eBook M1 Grand Oppering Manual
  - The Rise of Digital Reading M1 Grand Oppering Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying M1 Grand Oppering Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an M1 Grand Oppering Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from M1 Grand Oppering Manual
  - Personalized Recommendations

- M1 Grand Operating Manual User Reviews and Ratings
- M1 Grand Operating Manual and Bestseller Lists
- 5. Accessing M1 Grand Operating Manual Free and Paid eBooks
  - M1 Grand Operating Manual Public Domain eBooks
  - M1 Grand Operating Manual eBook Subscription Services
  - M1 Grand Operating Manual Budget-Friendly Options
- 6. Navigating M1 Grand Operating Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - M1 Grand Operating Manual Compatibility with Devices
  - M1 Grand Operating Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of M1 Grand Operating Manual
  - Highlighting and Note-Taking M1 Grand Operating Manual
  - Interactive Elements M1 Grand Operating Manual
- 8. Staying Engaged with M1 Grand Operating Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers M1 Grand Operating Manual
- 9. Balancing eBooks and Physical Books M1 Grand Operating Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection M1 Grand Operating Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine M1 Grand Operating Manual
  - Setting Reading Goals M1 Grand Operating Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of M1 Grand Operating Manual
  - Fact-Checking eBook Content of M1 Grand Operating Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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