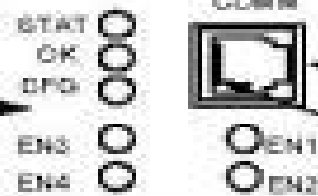


Status LEDs

STAT
OK
CFG
EN1 - EN4



COMM

6-pin, RJ-11 connector
used to upgrade firmware
and load motion programs
(use cable IC693CBL316)
Pin 1

Connector C
Aux Axis 3
(Follower Master Axis)

Connector A
Servo Axis 1

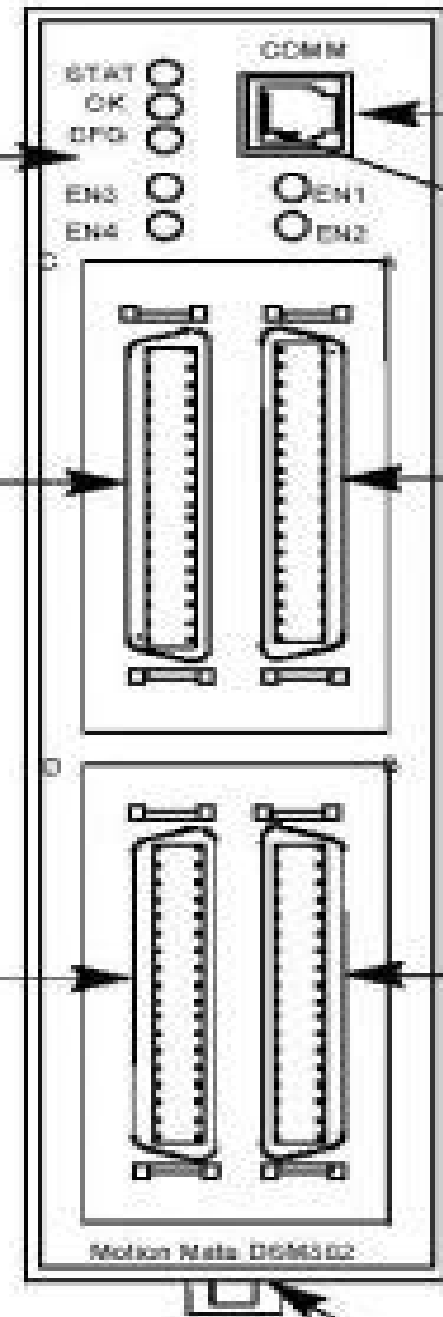
PORT 1
RS-232

Connector D
Aux Axis 4

Connector B
Servo Axis 2

Motion Mate DS4302

Grounding Tab



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**Baoping Cai,Yonghong Liu,Jinqiu
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