MITSUBISHI

ENGINE
4M4 SERIES

WORKSHOP MANUAL

FOREWORD

This Workshop Manual contains procedures for removal, disassembly, inspection, adjustment, reassembly and installation, etc. for service mechanics.

All information, illustrations and product descriptions contained in this manual are current as at the time of publication. We, however, reserve the right to make changes at any time without prior notice or obligation.

4M40 engine 11A

4M41 engine 11B

FILING INSTRUCTION

Please keep these manual pages in the binder No. 9505A001.
File these pages according to the signs "Added", "Revised" and "Deleted" on the "List of effective pages" which are interpreted below.

Added: File the pages with this sign additionally in your manual.
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Missing sheets will be supplied upon request.

This 4M4 Engine Workshop Manual is issued as a complete revision and supersedence.
So, please discard the former 4M4 Engine Workshop Manual (Pub. No. PWEE9401-I).

MITSUBISHI MOTORS CORPORATION

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EXPLANATION OF MANUAL CONTENTS

Maintenance and Servicing Procedures

(1) A diagram of the component parts is provided near the front of each section in order to give the reader a better understanding of the installed condition of component parts.
(2) The numbers provided within the diagram indicate the sequence for maintenance and servicing procedures; the symbol ■ indicates a non-reusable part, the tightening torque is provided where applicable.

- Removal steps
  The part designation number corresponds to the number in the illustration to indicate removal steps.
- Disassembly steps
  The part designation number corresponds to the number in the illustration to indicate disassembly steps.
- Installation steps
  Specified in case installation is impossible in reverse order of removal steps. Omitted if installation is possible in reverse order of removal steps.
- Reassembly steps
  Specified in case reassembly is impossible in reverse order of disassembly steps. Omitted if reassembly is possible in reverse order of disassembly steps.

Classification of Major Maintenance/Service Points

When there are major points relative to maintenance and servicing procedures such as essential maintenance and service points, maintenance and service standard values, information regarding the use of special tools, etc.), these are arranged together as major maintenance and service points and explained in detail.

[A] = ◀1▶ Indicates that there are essential points for removal or disassembly.
▶A◀ = ▶1◀ Indicates that there are essential points for installation or reassembly.

NOTE
11A: [A] ▶A◀
11B: ◀1▶ ▶1◀

Symbols for Lubrication, Sealants and Adhesives

Information concerning the locations for lubrication and for application of sealants and adhesives is provided by using symbols, in the diagram of component parts, or on the page following the component parts page, and explained.

- Grease
  Unless otherwise specified, multipurpose grease is used.
- Sealant or adhesive
- Brake fluid, automatic transmission fluid or air conditioner compressor oil
- Engine oil or gear oil

Engine Workshop Manual 4m4

Patrick Vollmar

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