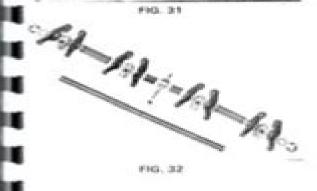


FIG. 311



VALVE SPRINGS AND VALVE STEM SEALS

Valve springs, seating washers, caps, and locks are interchangeable between intake and exhaust valves. However, valve starn seals may differ, Fig. 31. Red. silippos rubber seals, 1, are used only on intake valves. Black viton rubber seals, 2, are used on ewhaust or intake valves.

Standard size valve stem seals should be used with standard size and 0.08 mm (0.003 in) oversize value stems. Valve stem seals of 0.38 mm (0.015 in.) and 0.76 mm iff.030 in.) oversizes should be used with 0.38 mm (0.015 in) and 0.76 mm (0.030 in.) oversize valve stems. However, standard size valve stem seals. can be used with oversize valve stems, if necessary.

trongr and outer valve springs must be installed with closely wound end (damper coils) toward sylinder head. Check valve springs in a spring tester and compare with following values:

Outer Walve Springs:

	Load at 45.2 mm				
	(1.78 int		78 × 9N	140 5.2	Bloo.
	Load at 34.5 mm				
	11.268 in.)	321 4	1684.072	3 1 3 6	Bot.
ú	nner Wahre Springs:				
	Upped at 20.7 mins				
	(1.5625 in.)	68 1	200 CHS.	4 4 0 77	Ben.
	Load at 29.0 mm				
	TR. Table on Y	3.400 0	THE COLD !	Section 2	The said

ROCKER ARM SHAFT ASSEMBLY

DISASSEMBLING ROCKER ARM SHAFT ASSEMBLY

- 1. Remove snap ring and washer from each end of modificant subspects.
- 2. Remove rocker arms, support brackets ito ease removal, spread bore in each bracket by driving a narrow chisel into stoti, and spacer springs, Fig. 32. Lay all parts in order so they will be installed in their striginal locations.
- 3. Remove locating sorew from oil fixed connection and remove connection from shaft.

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- 1. Understanding the eBook Mf 60 Service Manual
 - The Rise of Digital Reading Mf 60 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Mf 60 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mf 60 Service Manual
 - User-Friendly Interface
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 - Personalized Recommendations
 - Mf 60 Service Manual User Reviews and Ratings
 - Mf 60 Service Manual and Bestseller Lists

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 - Benefits of a Digital Library
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- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mf 60 Service Manual
 - Setting Reading Goals Mf 60 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mf 60 Service Manual
 - Fact-Checking eBook Content of Mf 60 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
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