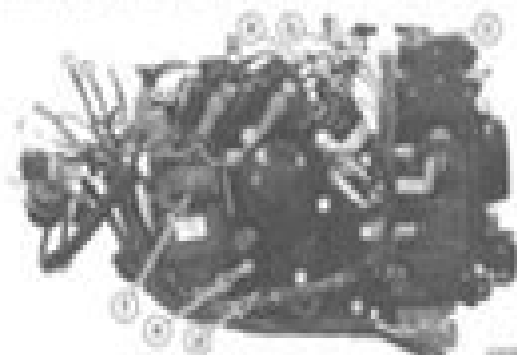
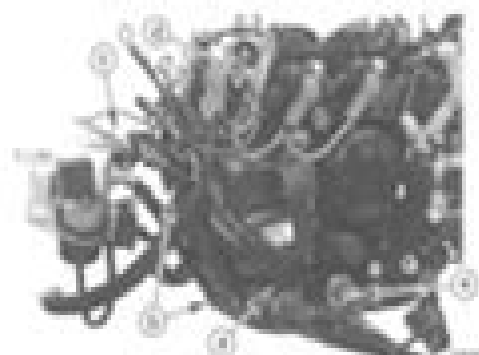


5. Remove the yellow T-bow housing from the electrical bracket and the black fuel housing from its bracket on the ECM.
- NOTE:** If you are servicing the cylinder head only, steps 4 through 11 may be skipped.
6. Remove the rubber boot from the oil pressure switch, and remove the single screw that secures the tag terminal in the switch.
7. Remove a single screw to remove the ground terminal from the engine block.



- a - 2-pin ECM sensor connector
- b - Voltage regulator/rectifier not loaded connector
- c - Yellow T-bow housing
- d - Oil pressure switch (rubber boot)
- e - Ground terminal
- f - Black fuel housing

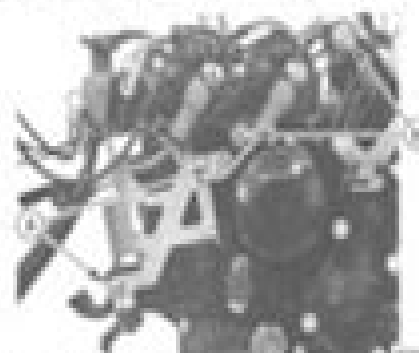
8. Disconnect the ECM from the harness.
9. Power off module. Disconnect the pink, light blue, and green fueler connections.
10. Remove the reusable cable box securing the engine harness, and remove the harness from the engine.



- a - ECM connector
- b - Reusable cable box - do not cut
- c - Start terminal green fueler connector
- d - Power off pink and light blue fueler connectors
- e - Oil pressure switch, rubber boot and tag terminal removed

11. Remove the ECM from its bracket, and remove two screws to remove the bracket from the engine.

12. Power off module. Remove the two retaining screws to remove the oil regulator/rectifier bracket from the engine.



- a - ECM bracket screws (2)
- b - Reusable bracket screws (2 + 1 previously removed)

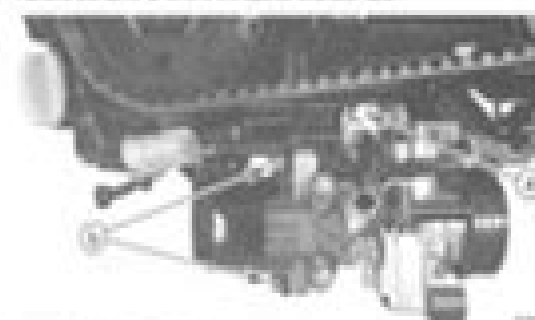
13. Remove start module. Remove two screws to remove the voltage regulator/rectifier and bracket from the engine.



- a - Bracket screws (2)
- b - Voltage regulator/rectifier

Throttle Body Removal

1. Remove fuel line to remove the throttle body.
2. Remove one screw to remove the throttle extension tube.



- a - Throttle extension tube screw
- b - Throttle body nut

Crankshaft Timing Gear Removal

1. Rotate the turned-up segment of the lockwasher.
2. Remove the crankshaft timing gear nut.

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Lingjun Ying



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