Reg. No. :

Question Paper Code: 40797

M.E./M.Toch. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2018.

First Semester

Manufacturing Engineering

MF 5101 — ADVANCED IN MANUPACTURING TECHNOLOGY

(Regulations 2017)

Time: Three hours

Maximoun: 100 morks

Answer ALL questions.

PART A — $(10 \times 2 = 20 \text{ marks})$

- What is the function of Transducer in USM process?
- 2. List the process parameter which controls the abrasive jet machining
- 3. How will you specify an Aspheric surface?
- 4. Why is coarse grain and open structured wheel is preferred for stock removal grinding?
- 5. What is Isothermal forging and which material is considered?
- 6. What is distinct in isostatic hot pressing process?
- 7. List the process parameters to be considered for chemical etching.
- 8. What is the principle of Molecular manufacturing?
- What is Reactive sputtering?
- 10. Mention the factors that influence deposition rate in PLD.

PART B \rightarrow (5 × 13 = 65 marks)

 (a) Describe the Plasma Arc machining process with a simple eketch and explain its process parameters which influence the machining output.

Own

(b) Derive an expression for metal removal rate in USM in terms of frequency, properties of materials average static pressure etc.

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