

Figure 81



Adjust the slack between rocker arms and valves using socket wrench (1), point wrench (3) and feeler gauge (2).

Correct slack is:

- suction valves  $0.25 \pm 0.05$  mm
- exhaust valves  $0.50 \pm 0.05$  mm.

**NOTE** In order carry out a quicker adjustment of the working slack between rocker arms and valves, proceed as following:

#### 6 cylinder engine

Rotate the engine drive shaft, balance the valves of cylinder 1 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4	5	6
Suction	-	-	*	-	*	*
Exhaust	-	*	-	*	-	*

Rotate the engine drive shaft, balance the valves of cylinder 6 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4	5	6
Suction	*	*	-	*	-	-
Exhaust	*	-	*	-	*	-

#### 4 cylinder engine

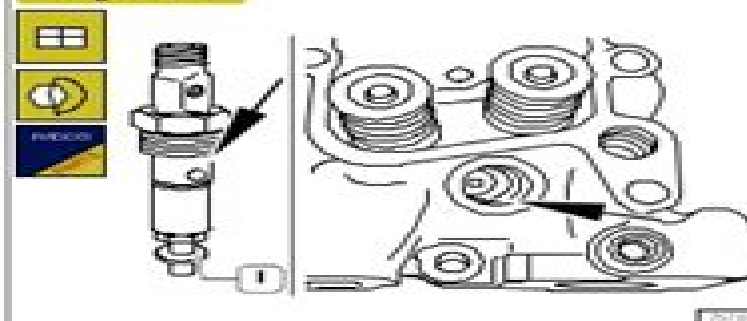
Rotate the engine drive shaft, balance the valves of cylinder 1 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4
Suction	-	-	*	*
Exhaust	-	*	-	*

Rotate the engine drive shaft, balance the valves of cylinder 4 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4
Suction	*	*	-	-
Exhaust	*	-	*	-

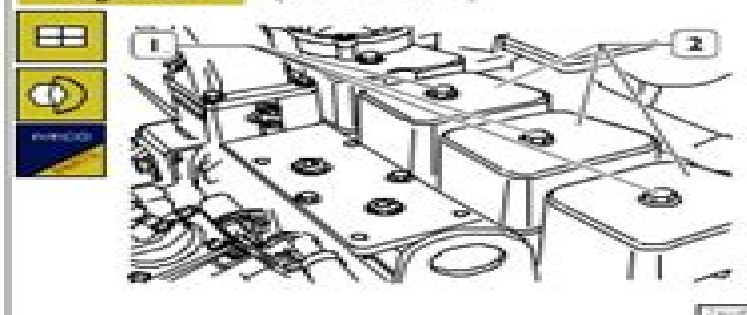
Figure 82



- ☐ Assemble injectors after having replaced the sealing gasket (1).

**NOTE** During assembly of injectors, verify that the injector sphere is correctly positioned on the head housing.

Figure 83 (Demonstration)



- ☐ Assemble cylinder covers (2) with the respective gaskets;
- ☐ Fit the seal rods and tighten the screws (1) fixing them to the prescribed couple.

**NOTE** Always replace the gaskets using new ones.  
Check the threads of the fixing screws: there shall be no evidence of wear or dirt deposit.  
Seal rods shall have no visible deformation. In such case provide for replacement with new rods.

# Iveco 75e15 Workshop Manual

**SB Merriam**



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