

nominal diameter initial diameter spacing

Standard spacing values t: 0.5; 0.6; 0.8; 1.0; 1.2; 1.6 mm

Drawing entry (example):



	Letter symbol	Representation	Name	Point shape	Initial diameter d ₂
	RAA		Knurls with axially parallel grooves	-	$d_2 = d_1 - 0.5 \cdot t$
	RBR	□ 30°	Right-hand knurl	-	$d_2 = d_1 - 0.5 \cdot t$
	RBL	300	Left-hand knurl	-	$d_2 = d_1 - 0.5 \cdot t$
	RGE	10°	Left-hand/right- hand knurls	raised	$d_2 = d_1 - 0.67 \cdot t$
	RGV			recessed	$d_2 = d_1 - 0.33 \cdot t$
	RKE		Axial and cir- cumferential knurl	raised	$d_2 = d_1 - 0.67 \cdot t$
	RKV			recessed	$d_2 = d_1 - 0.33 \cdot t$
	100	DIN 82-RGE 0.8: Left-hand/right-hand knurls, raised points, t = 0.8 mm			

Iso Drawing Standard For Knurling

Warren Jacob Luzadder, Jon M. Duff

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Engineering Drawing and Product Manufacturing Information with 3D Models Frank Mill, 2025-05-12 Instructing readers on both basic and complex drawing techniques Engineering Drawing and Product Manufacturing Information with 3D Models is an instructive reference to the use of 3D computer models in modern industry. This book provides a comprehensive guide to the use of 3D computer aided design CAD models for communicating design intent mainly through the adoption of International Standards Organization ISO methods for describing shapes and for depicting dimensions and tolerances on drawing sheets or other product manufacturing information based PMI media It describes the fundamentals of computer numerical control CNC and the generation of 3D printing and additive manufacturing models as well as basic fabrication specifications Common file types used to store share and transfer media are described in some depth Engineering Drawing and Product Manufacturing Information with 3D Models will be of interest to students and engineers working with 3D models in fields including but not limited to mechanical electrical industrial and biomedical engineering along with materials and computer science Geometric and Engineering Drawing Ken Morling, Stéphane Danjou, 2022-06-01 This introduction to descriptive geometry and contemporary drafting guides the student through the essential principles to create engineering drawings that comply with international standards of technical product specification This heavily updated new edition now applies to CAD as well as conventional drawing Extensive new coverage is given of International drafting conventions Methods of spatial visualisation such as multi view projection Types of views Dimensioning Dimensional and geometric tolerancing Representation of workpiece and machine elements Assembly drawings Comprehensible illustrations and clear explanations help the reader master drafting and layout concepts for creating professional engineering drawings The book provides a large number of exercises for each main topic This edition covers updated material and reflects the latest ISO standards It is ideal for undergraduates in engineering or product design students of vocational courses in engineering communication and technology students covering the transition of product specification from design to production Manual of Engineering Drawing Colin H. Simmons, Dennis E. Maguire, 2012-04-27 Manual of Engineering Drawing is a comprehensive guide for experts and novices for producing engineering drawings and annotated 3D models that meet the recent BSI and ISO standards of technical product documentation and specifications This fourth edition of the text has been updated in line with recent standard revisions and amendments The book has been prepared for international use and includes a comprehensive discussion of the fundamental differences between the ISO and ASME standards as well as recent updates regarding legal components such as copyright patents and other legal considerations. The text is applicable to CAD and manual drawing and it covers the recent developments in 3D annotation and surface texture specifications Its scope also covers the concepts of pictorial and orthographic projections geometrical dimensional and surface tolerancing and the principle of duality The text also presents numerous examples of hydraulic and electrical diagrams applications bearings

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