

## About this manual

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### *Its aim*

The aim of this manual is to help you get the best value from your car. It can do so in several ways. It can help you decide what work must be done (even should you choose to get it done by a garage), provide information on routine maintenance and servicing, and give a logical course of action and diagnosis when random faults occur. However, it is hoped that you will use the manual by tackling the work yourself. On simpler jobs it may even be quicker than booking the car into a garage and going there twice to leave and collect it. Perhaps most important, a lot of money can be saved by avoiding the costs the garage must charge to cover its labour and overheads.

The manual has drawings and descriptions to show the function of the various components so that their layout can be understood. Then the tasks are described and photographed in a step-by-step sequence so that even a novice can do the work.

### *Its arrangement*

The manual is divided into twelve Chapters, each covering a logical sub-division of the vehicle. The Chapters are each divided into Sections, numbered with single figures, eg 6, and the Sections into paragraphs (or sub-sections), with decimal numbers following on from the Section they are in, eg 5.1, 5.2, 5.3 etc.

It is fully illustrated, especially in those parts where there is a detailed sequence of operations to be carried out. There are two forms of illustration: figures and photographs. The figures are numbered in sequence with decimal numbers, according to their position in the Chapter — eg Fig. 6.4 is the fourth drawing/illustration in Chapter 6. Photographs carry the same number (either individually or in related groups) as the Section or sub-section to which they relate.

There is an alphabetical index at the back of the manual as well as a contents list at the front. Each Chapter is also preceded by its own individual contents list.

References to the 'left' or 'right' of the vehicle are in the sense of a person in the driver's seat facing forwards.

Unless otherwise stated, nuts and bolts are removed by turning anti-clockwise, and tightened by turning clockwise.

Vehicle manufacturers continually make changes to specifications and recommendations, and these when notified are incorporated into our manuals at the earliest opportunity.

**Whilst every care is taken to ensure that the information in this manual is correct, no liability can be accepted by the authors or publishers for loss, damage or injury caused by any errors in, or omissions from, the information given.**

## Introduction to the MGB

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Since first introduced, the MGB had undergone many modifications as a result of development, and in order to comply with regulations which have come into force in certain territories.

The engine, of straightforward design, began as a three-main bearing unit, but a five-main bearing version was subsequently developed.

The transmission system is available in various versions, and can be a four-speed manual gearbox, a four-speed manual gearbox with overdrive, or an automatic gearbox.

Independent front suspension is employed, together with rubber-mounted semi-elliptical springs at the rear.

Depending upon the model, a three-quarter floating or semi-floating rear axle is fitted, driven by a propeller shaft and universal joints.

A hydraulically-operated diaphragm spring clutch is fitted to all models which employ manual transmission.

Disc front brakes and drum rear brakes are fitted, hydraulically operated. Servo assistance, and a tandem brake master cylinder, are fitted as appropriate to certain vehicles. The cable-operated handbrake is applied to the rear wheels only.

Vehicles manufactured for certain territories are fitted with exhaust emission control systems, in order that the amount of poisonous exhaust gases being released are reduced to the permitted level.

# Mgb Gt 1962 1963 1964 1965 1977 Workshop Manual

**Xiang Xie**



**Mgb Gt 1962 1963 1964 1965 1977 Workshop Manual:**

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