

# MOTOR TRADER Service Data No. 223

## M.G. MAGNETTE (Series ZA)

### 1953-4 Models

Manufacturers: M.G. Car Co., Ltd., Abingdon-on-Thames

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**I**NTRODUCED in 1953 at the Earls Court Motor Show, the Magnette appeared as an entirely new sports saloon in the 1,500 c.c. class. Many new features of design and construction are embodied in this car and whereas some major components bear a resemblance to earlier units of Morris or Austin construction, they are now standardised B.M.C. products. An overhead valve, twin carburettor engine of relatively high compression ratio is employed and transmission of the drive is taken through an hydraulically operated clutch and synchromesh gearbox to a new type hypoid bevel rear axle. Some detail modifications have been made since the original chassis specification, and these are set out in the tabular data in these pages.

Identification of the vehicle is by model, car and engine numbers. Model and car numbers are stamped on a plate secured to the dash, underneath the bonnet on the outside of the car. The engine number is to be found stamped on a disc secured to the engine crankcase. These numbers should be quoted in all communications with the manufacturers or when obtaining spare parts.

Screwed components are being manufactured with Unified screw threads in increasing numbers and the general standardization classification scheme facilitates identification. It should be noted that nuts, bolts and screws marked as having Unified threads are not interchangeable with B.S.F. or Whitworth threaded parts, though for all practical purposes the U.N.F. thread is interchangeable with the A.N.F. thread. In cases of doubt, care should be taken to see that screwed components are reassembled as they were dismantled.

Special tools listed in these pages are designed to speed up operations of overhaul, and many of these tools will be found to suit other vehicles in the B.M.C. range.

### ENGINE

#### Mounting

At front, bonded rubber blocks bolted to front engine plate and to brackets on chassis extensions. At rear, cylindrical centropiece, through-bolted to shaped, bonded rubber blocks, fits in vertical angular projection from gearbox. Mounting rubbers bolted to pressed steel cradle mounted direct to chassis frame, four bolts and nuts. Tighten all bolts fully. Engine and gear box steady bracket fitted to nearside of gearbox takes form of trans-



**DISTINGUISHING FEATURES**—Although the styling of the Magnette is on modern lines a touch of the traditional radiator grille and radiator cap is retained. Changes made since the introduction of the model do not affect appearance, except in detail.

mission plate connected to nearside arm of mounting cradle by left- and right-handed screws connecting rods with screwed central hexagon adjusting sleeve. Rubber cups and steel washers fitted either side of transverse plate and rear mounting bracket.

#### Removal

Engine may be withdrawn with or without gearbox but radiator and grille must be removed in either case. Secure bonnet in fully open position, drain coolant and disconnect all pipes, wires and controls, including heater connections if heater unit is fitted. Remove air cleaner and carburettor, disconnect accelerator rod, also exhaust pipe from manifold. Remove four securing bolts and take off valance and tie bar. Remove clutch slave cylinder, tying up out of way, and take off gear lever lower cover complete. Mark two flanges of rear universal joint and remove propeller shaft. Take weight of engine by tackle attached to two rocker cover studs and brackets; remove front mounting nuts. If gearbox is to be left in place remove bell housing nuts and disconnect clutch and gear-operating linkage, supporting gearbox on stand or jack. If engine and gear box are to be removed together, remove four bolts securing rear mounting. Take out front carpet and

felt, also gearbox cover. Lower rear of power unit and manoeuvre unit forward and then upwards clear of car.

#### Crankshaft

Three main bearings, thin wall, steel-backed, white metal-lined located by tabs in bearing caps. End float controlled by split thrust washers recessed either side of center main bearing and retained by tabs in cap. Fit with oil grooves to crankshaft. No hard filing or re-grinding. Polishing may be changed without removal of shaft. Flywheel nuts, mounted and flange bolted to crankshaft by six bolts and nuts. Spigot bush, renewable, pressed into crankshaft end, thrust on starter ring gear fitted. Timing sprocket keyed to front end of crankshaft by Woodruff key, signing thin shims against inner boss of sprocket. Renewable oil seal pressed into timing case cover. Dynamo and water pump drive pulley keyed to crankshaft by outer of two Woodruff keys, retained by starting dog screw. Sump sealing effected by compression gasket around flange and two square section seals at rear, either side of rear main bearing cap which forms lower half of collecting ring around oil return thread on crankshaft. All bolts to be tightened fully to specified torque figures.

#### INSTRUMENTS, CONTROLS AND GEAR POSITIONS

- |                            |   |   |
|----------------------------|---|---|
| 1. Petrol gauge            | 12. Ignition switch   | 26. Heater control (top lever is also push-pull heater motor control)                             |
| 2. Water temperature gauge | 13. All points control  | 27. Grille ventilator   |
| 3. Ignition warning light  | 14. Fuel pump switch (operates only with side lamp, and pull bar operates both, but not with fuel tank) | 28. Handbrake lever   |
| 4. Speedometer             | 15. Main beam warning light   | 29. Gear lever gear positions (in inset)  |
| 5. Head beam warning light | 16. Starter   | 30. Second lock (release safety catch under radiator with left hand moved to right, raise bonnet) |
| 6. Oil pressure gauge      | 17. Accelerator   |   |
| 7. Lighting switch         | 18. Brake pedal   |   |
| 8. Horn/indicator switch   | 19. Clutch pedal  |   |
| 9. Horn/indicator push     | 20. Dipper switch   |   |
| 10. Starter switch         |   |   |



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