

# **MERCURY**

## *MerCruiser*

### **Service Manual #30**

**496 cid/8.1L  
Gasoline Engines**

**Starting Serial Number: 0M000000**

- 1A - General Information**
- 1B - Maintenance**
- 1C - Troubleshooting**

# Mercury 30 Liter Manual

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## **MerCruiser 30 Liter Manual:**

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