

Reassembly

1. Inspect the internal display clips for damage before reassembly. Ensure that the internal display clips are at a 90-degree angle and aren't bent or damaged.



Important

- If the internal display clips are damaged, you may need to replace the display.
- If you're installing a replacement display, peel the protective liner from the top and underside of it.



Warning

Inspect the enclosure for loose or extra screws and small parts, which can damage the battery and cause safety issues.

2. Place the enclosure in the repair tray with the lightning connector facing the correct

3. Inspect the TrueDepth camera. Ensure that the top edge of the TrueDepth camera is under the lip of the enclosure as shown.



Caution

If the TrueDepth camera is positioned incorrectly, use the black stick to move it into the correct position.

4. Align the replacement display adhesive over the enclosure with the grounding tape at top. Ensure that the top holes of the adhesive align over the TrueDepth camera assembly.



Caution

Ensure that you've removed all adhesive residue from the display and the enclosure before you apply the replacement display adhesive.

5. The replacement display adhesive has a top release that's a flexible release strip and a bottom release that's a rigid release strip. Grip the tab on the bottom release strip. Then slowly pull the bottom release strip out from under the adhesive (2) while pressing the adhesive onto the enclosure.



Important

Don't remove the top release strip yet.



1. Remove release strip

2. Adhesive



Note: The replacement display adhesive for your model may look different from the illustration, but the steps are the same.

Iphone Service Manual

SJ Ball



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