#### MOTOR MOUNTING

The following procedure is required only when the motor is mounted at the job site.

 Thoroughly clean the motor feet and mounting pads of grease, burns, and other foreign matter to ensure firm seating of the motor.

Attach the motor to the base using the bolts and motorraising blocks, if required. Bolt snugly through the base.

Weld the four kick bolts into place so that they are positioned to allow movement of the motor feet.

4. Now that the motor has been set, check to see that the shafts are properly spaced for the coupling being used. Refer to the coupling data tables for the applicable dimension (pages 5 and 6).

### CHECKING MOTOR/COMPRESSOR ROTATION

**AWARNING** 

Make sure coupling hubs are tightened to the shaft before rotating the motor to prevent them from flying

off and possibly causing serious injury or death.

COMPRESSOR ROTATION IS CLOCKWISE WHEN FACING THE END OF THE COMPRESSOR SHAFT. Under NO conditions should the motor rotation be checked with the coupling center installed as damage to the compressor may result. Bump the motor to check for correct compres-



sor rotation. After verification, install gear or disk drive spacer, as applicable.

#### COMPRESSOR/MOTOR COUPLINGS INSTALLATION

RWB II units are arranged for direct motor drive and require a flexible drive coupling to connect the compressor to the motor. Before installing, perform the following:

 Inspect the shaft of the motor and compressor to ensure that no nicks, grease, or foreign matter is present.

Inspect the bores in the coupling hubs to make sure that they are free of burns, dirt, and grit. Check that the keys fit the hubs and shafts properly.

CH COUPLING – The T.B. Woods Elastomeric CH Coupling is used in most applications up to 600 HP. It consists of two drive hubs and a loose, gear-type Hytrel Drive Spacer. The split hub is clamped to the shaft by tightening the clamp screws. Torque is transmitted from the motor through the elastomeric gear which floats freely between the hubs. Install as follows:

 Slide one hub onto each shaft as far as possible. It may be necessary to use a screwdriver as a wedge in the slot to open the bore before the hubs will slide on the shafts.

Hold the elastomeric gear between the hubs and slide both hubs onto the gear to fully engage the mating teeth. Center the gear and hub assembly so there is equal engagement on both shafts. Adjust the space between hubs as specified in the CH Coupling Data Table below.

 Torque the clamping bolts in both hubs to the torque value given in the CH Data Table. DO NOT USE ANY LUBRICANT ON THESE BOLTS.

4. Proceed to Coupling Alignment.

DBZ-B COUPLING – The Thomas DBZ-B coupling is used on applications above 600 HP and with sleeve bearing motors that do not have axial end float constraint. The DBZ-B coupling consists of two drive hubs and a flexible metal disc drive spacer that is belted to both hubs. A flexible steel disc pack serves as the drive element. This disc pack is belted to the coupling hubs and prevents axial end float between the compressor and motor shafts which may occur with sleeve bearing motors. On sleeve bearing motors, the magnetic center must be determined and maintained by securing the coupling to the motor shaft with the shaft properly located.

A CAUTION

Injury may occur if loose clothing, etc. becomes entangled on the spinning motor shaft.

If the motor is coupled to the compressor using a fixed-endplay coupling, such as a DBZ-B coupling, and the motor is not properly centered, additional thrust loads will be transmitted to the compressor bearings that could result in premature bearing failure, Install as follows:

 Remove the eight locknuts and long bolts attaching the center member to the disc pack.

Slide the disc pack and coupling hub assemblies on their respective shafts.

#### DBZ-B COUPLING DATA TABLE

DBZ-B COUPLING		HUB FA	CE		MAXIMU	M TOTAL	CLAMP BOLT				
	SPACING				INDICATOR	READING	TORQUE	SIZE			
SIZE	in.	ED 600	lim.	con con	lim.	minn.	ft-fb	Nm	29140.00		
226	374	96.8	1/64	.40	.003	.076	1.4	19.5	Vin - 24 UNIFO		
263	4776	109.5	1/32	.79	.004	.102	22	30.6	*% - 24 UNRE		
301	47%	123.8	1/32	.79	.004	.102	37	51.5	1/m - 20 UNR		
351	50%	149.2	1/32	.79	.004	.102	55	76.5	% - 20 UNIRE		
401	67°77m	169.9	1/32	.79	.004	.102	49	68.2	1/a - 20 UNRI		

#### CH COUPLING DATA TABLE

COUP- LING SIZE	BETWEEN SHAFT SPACING				COUPLING HUB SHAFT ENGAGEMENT				FACE		MAXTOTAL		CLAMP BOLT			KEYWAY SETSCREW	
	MAIN! MA		OK MARKE		MAAX		SPACING		READING		TORQUE (DRY)			TORIQUE			
	in.	constru-	Sec.	more.	in.	CONTR.	in.	entents.	Line.	- more	lim.	PROPERTY.	FR-80-	19m	SIZE	85-855	Nem
- 8	20°00 m	96.8	4	101.6	175/m	27.0	1777 cm	445.0	1.7%	28.6	.004	3004	56	74.6	76 - 24 UNIF	1.5	17.6
- 9	477.00	109.5	577mm	1538.1	177m	365.5	25% at 1	61.0	3.77	265.5	-004	304	555	74.6	Nov. 214 (1898)	13	37.65
10	40%/14	109.5	6774	161.9	1777/m	42.9	25%	65.1	177704	42.9	.004	.104	130	176.4	"Vv - 210 IUNOF	53	17.46
11	46700	123.8	57%	149.2	2	50.8	27/4	73.0	17 Tile	47.6	.10/0/4	1104	130	176.4	Non-20 UNF	13	17.6

Required for shaft seal removal.

# Frick Rwb Ii Manual

**Emilie Sanchez** 

## Frick Rwb Ii Manual:

Industrial Refrigeration Handbook (PB) Wilbert Stoecker, 1998-01-22 Drawing from the best of the widely dispersed literature in the field and the author's vast professional knowledge and experience here is today's most exhaustive one stop coverage of the fundamentals design installation and operation of industrial refrigeration systems Detailing the industry changes caused by the conversion from CFCs to non ozone depleting refrigerants and by the development of microprocessors and new secondary coolants Industrial Refrigeration Handbook also examines multistage systems compressors evaporators and condensers piping vessels valves and refrigerant controls liquid recirculation refrigeration load calculations refrigeration and freezing of food and safety procedures Offering a rare compilation of thermodynamic data on the most used industrial refrigerants the Handbook is a mother lode of vital information and guidance for every practitioner in the field Manuale della refrigerazione industriale Wilbert F. Stoecker, 2001 **Chilton's Food Engineering** ,1984-07 Engineering ,1985 Processed Prepared Food, 1983 December 2023 - Surplus Record Machinery & Equipment, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 120 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2023 issue Vol 100 No 12 Fishing Gazette, 1983 Dairy Record .1982 American Journal of Mental Deficiency, 1978 Includes the association's conference proceedings and addresses Whitaker's Cumulative Book List ,1986 Arts & Humanities Citation Index ,1982 A multidisciplinary index

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User's Manual Nang-Ping Chen, 1985 **SLAM II** ,1990 The book delves into Frick Rwb Ii Manual. Frick Rwb Ii Manual is a crucial topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Frick Rwb Ii Manual, encompassing both the fundamentals and more intricate discussions.

- 1. This book is structured into several chapters, namely:
  - Chapter 1: Introduction to Frick Rwb Ii Manual
  - Chapter 2: Essential Elements of Frick Rwb Ii Manual
  - Chapter 3: Frick Rwb Ii Manual in Everyday Life
  - Chapter 4: Frick Rwb Ii Manual in Specific Contexts
  - ∘ Chapter 5: Conclusion
- 2. In chapter 1, the author will provide an overview of Frick Rwb Ii Manual. The first chapter will explore what Frick Rwb Ii Manual is, why Frick Rwb Ii Manual is vital, and how to effectively learn about Frick Rwb Ii Manual.
- 3. In chapter 2, the author will delve into the foundational concepts of Frick Rwb Ii Manual. This chapter will elucidate the essential principles that need to be understood to grasp Frick Rwb Ii Manual in its entirety.
- 4. In chapter 3, this book will examine the practical applications of Frick Rwb Ii Manual in daily life. The third chapter will showcase real-world examples of how Frick Rwb Ii Manual can be effectively utilized in everyday scenarios.
- 5. In chapter 4, this book will scrutinize the relevance of Frick Rwb Ii Manual in specific contexts. This chapter will explore how Frick Rwb Ii Manual is applied in specialized fields, such as education, business, and technology.
- 6. In chapter 5, the author will draw a conclusion about Frick Rwb Ii Manual. This chapter will summarize the key points that have been discussed throughout the book.
  - The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Frick Rwb Ii Manual.

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# **Table of Contents Frick Rwb Ii Manual**

1. Understanding the eBook Frick Rwb Ii Manual

- The Rise of Digital Reading Frick Rwb Ii Manual
- Advantages of eBooks Over Traditional Books
- 2. Identifying Frick Rwb Ii Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Frick Rwb Ii Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Frick Rwb Ii Manual
  - Personalized Recommendations
  - Frick Rwb Ii Manual User Reviews and Ratings
  - Frick Rwb Ii Manual and Bestseller Lists
- 5. Accessing Frick Rwb Ii Manual Free and Paid eBooks
  - Frick Rwb Ii Manual Public Domain eBooks
  - Frick Rwb Ii Manual eBook Subscription Services
  - Frick Rwb Ii Manual Budget-Friendly Options
- 6. Navigating Frick Rwb Ii Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Frick Rwb Ii Manual Compatibility with Devices
  - Frick Rwb Ii Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Frick Rwb Ii Manual
  - Highlighting and Note-Taking Frick Rwb Ii Manual
  - Interactive Elements Frick Rwb Ii Manual
- 8. Staying Engaged with Frick Rwb Ii Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Frick Rwb Ii Manual

- 9. Balancing eBooks and Physical Books Frick Rwb Ii Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Frick Rwb Ii Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Frick Rwb Ii Manual
  - Setting Reading Goals Frick Rwb Ii Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Frick Rwb Ii Manual
  - Fact-Checking eBook Content of Frick Rwb Ii Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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