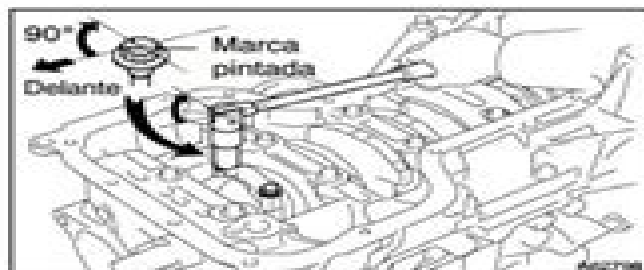


- (g) Aplique una capa fina de aceite de motor en la rosca y debajo de la cabeza de los pernos de sombrerete de la biela.
- (h) Apriete con la SST los pernos en varias pasadas, hasta alcanzar el par especificado.
SST 09205-16010
Par de apriete: 20 N·m (204 kgf·cm)



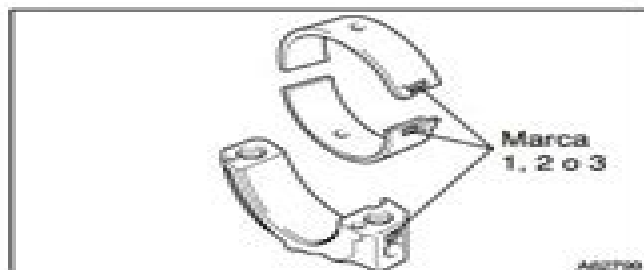
- (i) Marque con pintura la parte delantera de los pernos de sombrerete de la biela.
- (j) Apriete los pernos otro cuarto de vuelta, como en la ilustración.
- (k) Compruebe que el cigüeñal gire con suavidad.
- (l) Quite los 2 tornillos, desmonte el sombrerete de la biela y el cojinete inferior.



- (m) Mida la tira de Plastigage en su punto más ancho.
Holgura para aceite normalizada: 0,028 – 0,060 mm
Holgura para aceite máxima: 0,080 mm

AVISO:

Quite completamente la tira de Plastigage después de medir.



- (n) Si debe cambiar un cojinete, cámbielo por otro que tenga el mismo número que el marcado en la biela. Existen tres tamaños de cojinete normalizados, marcados con "1", "2" y "3".

Referencia:

Grosor de la pared central del cojinete normalizado

Marca	mm
1	1,486 – 1,490
2	1,490 – 1,494
3	1,494 – 1,498

3. DESMONTE EL SUBCONJUNTO DE PISTÓN CON BIELA

- (a) Utilice un escariador de lomo para eliminar la carbonilla de la parte superior del cilindro.
- (b) Empuje el pistón, el conjunto de biela y el cojinete superior



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