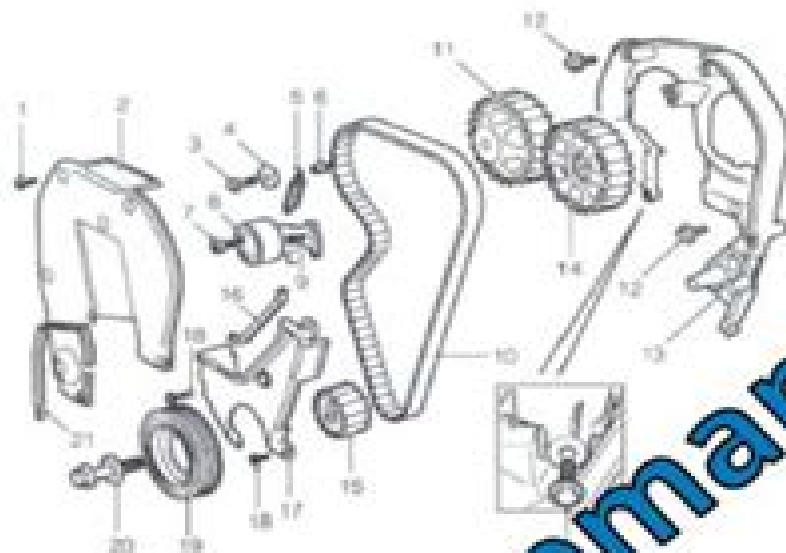


Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3521A

1. Screw - upper front cover
2. Upper front cover - timing belt
3. Camshaft gear bolt
4. Weather
5. Tensioner spring
6. Pitot bolt
7. Allen screws - tensioner pulley
8. Tensioner pulley and bearing
9. Flanged nut screw - tensioner pulley
10. Camshaft timing bolt
11. Front seal camshaft
12. Timing belt rear cover
13. Timing belt rear cover
14. Exhaust camshaft front timing gear
15. Crankshaft timing gear
16. Seal - lower front cover
17. Lower front cover
18. Seal - lower front cover
19. Crankshaft pulley
20. Crankshaft pulley bolt and weather
21. Seal - upper front cover

*These items are supplied as standard construction but are supplied as optional items. They must be removed at the completion of belt tensioning.

ENGINE



Remove camshaft pulley bolt and weather (10) and crankshaft pulley (19) using a torque wrench. A torque wrench is required to ensure timing belt tension is correct.



10. Remove and discard timing belt tensioner bolt
11. Overhaul valve wire from its fitted position until at the same time removing the timing belt tensioner
12. Ease timing belt from gears using the fingers
13. Discard timing belt

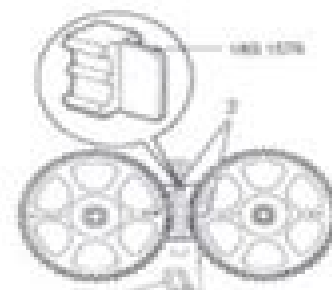


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download are have been contamination, they must be washed in a solvent before fitting. Because of the porous construction of casted material, oil impregnated in the gears will seep and contaminate the belt.

1. Clean timing gears, coolant pump drive gear and tensioner pulley



14M3481

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 14M3481



14M3482

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 14M3483.

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